Ali FOLD
Outward Opening

Ali FOLD

Parts List
2016

Ali FOLD - Outward Opening

Index

Description	***Detail***	***Page.***	***Last Issue Date***
Front Cover		*Ali.PL.3.i*	*08.16*
Index		*Ali.PL.3.ii*	*08.16*
Index		*Ali.PL.3.iii*	*08.16*
Manual Updates			
Deductions	*Manual Update Sheet*	*Ali.PL.3.MU.i*	*08.16*
Accessories	*Manual Update Sheet*	*Ali.PL.3.MU.ii*	*08.16*
Deductions & Accessories			
Deductions	*Option 1 – 1L*	*Ali.PL.301*	*08.16*
Accessories	*Option 1 – 1L*	*Ali.PL.302*	*08.16*
Deductions	*Option 2 – 1L*	*Ali.PL.303*	*08.16*
Accessories	*Option 2 – 1L*	*Ali.PL.304*	*08.16*
Deductions	*Option 3A - 1L1R - Detail H Master/Slave*	*Ali.PL.305*	*08.16*
Accessories	*Option 3A - 1L1R - Detail H Master/Slave*	*Ali.PL.306*	*08.16*
Deductions	*Option 3B - 1L1R - Detail H1 Slave/Master*	*Ali.PL.307*	*08.16*
Accessories	*Option 3B - 1L1R - Detail H1 Slave/Master*	*Ali.PL.308*	*08.16*
Deductions	*Option 4 - 2L*	*Ali.PL.309*	*08.16*
Accessories	*Option 4 - 2L*	*Ali.PL.310*	*08.16*
Deductions	*Option 5 - 2R*	*Ali.PL.311*	*08.16*
Accessories	*Option 5 - 2R*	*Ali.PL.312*	*08.16*
Deductions	*Option 6 - 3L*	*Ali.PL.313*	*08.16*
Accessories	*Option 6 - 3L*	*Ali.PL.314*	*08.16*
Deductions	*Option 7 - 3R*	*Ali.PL.315*	*08.16*
Accessories	*Option 7 - 3R*	*Ali.PL.316*	*08.16*
Deductions	*Option 8A - 3L1R - Detail H Master/Slave*	*Ali.PL.317*	*08.16*
Accessories	*Option 8A - 3L1R - Detail H1 Slave/Master*	*Ali.PL.318*	*08.16*
Deductions	*Option 8B - 3L1R - Detail H1 Slave/Master*	*Ali.PL.319*	*08.16*
Accessories	*Option 8B - 3L1R - Detail H1 Slave/Master*	*Ali.PL.320*	*08.16*
Deductions	*Option 9A - 1L3R - Detail H Master/Slave*	*Ali.PL.321*	*08.16*
Accessories	*Option 9A - 1L3R - Detail H Master/Slave*	*Ali.PL.322*	*08.16*
Deductions	*Option 9B - 1L3R - Detail H1 Slave/Master*	*Ali.PL.323*	*08.16*
Accessories	*Option 9B - 1L3R - Detail H1 Slave/Master*	*Ali.PL.324*	*08.16*
Deductions	*Option 10 - 4L*	*Ali.PL.325*	*08.16*
Accessories	*Option 10 - 4L*	*Ali.PL.326*	*08.16*
Deductions	*Option 11 - 4R*	*Ali.PL.327*	*08.16*
Accessories	*Option 11 - 4R*	*Ali.PL.328*	*08.16*
Deductions	*Option 12 - 2L2R*	*Ali.PL.329*	*08.16*
Accessories	*Option 12 - 2L2R*	*Ali.PL.330*	*08.16*
Deductions	*Option 13 - 5L*	*Ali.PL.331*	*08.16*
Accessories	*Option 13 - 5LSlave*	*Ali.PL.332*	*08.16*
Deductions	*Option 14 - 5R*	*Ali.PL.333*	*08.16*
Accessories	*Option 14 - 5R*	*Ali.PL.334*	*08.16*
Deductions	*Option 15 - 6L*	*Ali.PL.335*	*08.16*
Accessories	*Option 15 - 6L*	*Ali.PL.336*	*08.16*
Deductions	*Option 16 - 6R*	*Ali.PL.337*	*08.16*
Accessories	*Option 16 - 6R*	*Ali.PL.338*	*08.16*
Deductions	*Option 17A - 3L3R - Detail H Master/Slave*	*Ali.PL.339*	*08.16*
Accessories	*Option 17A - 3L3R - Detail H Master/Slave*	*Ali.PL.340*	*08.16*
Deductions	*Option 17B - 3L3R - Detail H1 Slave/Master*	*Ali.PL.341*	*08.16*
Accessories	*Option 17B - 3L3R - Detail H1 Slave/Master*	*Ali.PL.342*	*08.16*
Deductions	*Option 18 - 4L2R*	*Ali.PL.343*	*08.16*
Accessories	*Option 18 - 4L2R*	*Ali.PL.344*	*08.16*
Deductions	*Option 19 - 2L4R*	*Ali.PL.345*	*08.16*
Accessories	*Option 19 - 2L4R*	*Ali.PL.346*	*08.16*
Deductions	*Option 20A - 5L1R - Detail H Master/Slave*	*Ali.PL.347*	*08.16*
Accessories	*Option 20A - 5L1R - Detail H Master/Slave*	*Ali.PL.348*	*08.16*

Index

Description	***Detail***	***Page.***	***Last Issue Date***
Deductions	*Option 20B - 5L1R - Detail H1 Slave/Master*	*Ali.PL.349*	*08.16*
Accessories	*Option 20B - 5L1R - Detail H1 Slave/Master*	*Ali.PL.350*	*08.16*
Deductions	*Option 21A - 1L5R - Detail H Master/Slave*	*Ali.PL.351*	*08.16*
Accessories	*Option 21A - 1L5R - Detail H Master/Slave*	*Ali.PL.352*	*08.16*
Deductions	*Option 21B - 1L5R - Detail H1 Slave/Master*	*Ali.PL.353*	*08.16*
Accessories	*Option 21B - 1L5R - Detail H1 Slave/Master*	*Ali.PL.354*	*08.16*
Deductions	*Option 22 - 7L*	*Ali.PL.355*	*08.16*
Accessories	*Option 22 - 7L*	*Ali.PL.356*	*08.16*
Deductions	*Option 23 - 7R*	*Ali.PL.357*	*08.16*
Accessories	*Option 23 - 7R*	*Ali.PL.358*	*08.16*
Deductions	*Option 24 - 8L*	*Ali.PL.359*	*08.16*
Accessories	*Option 24 - 8L*	*Ali.PL.360*	*08.16*
Deductions	*Option 25 - 8R*	*Ali.PL.361*	*08.16*
Accessories	*Option 25 - 8R*	*Ali.PL.362*	*08.16*
Deductions	*Option 26 - 4L4R*	*Ali.PL.363*	*08.16*
Accessories	*Option 26 - 4L4R*	*Ali.PL.364*	*08.16*
Deductions	*Option 27A - 5L3R - Detail H Master/Slave*	*Ali.PL.365*	*08.16*
Accessories	*Option 27A - 5L3R - Detail H Master/Slave*	*Ali.PL.366*	*08.16*
Deductions	*Option 27B - 5L3R - Detail H1 Slave/Master*	*Ali.PL.367*	*08.16*
Accessories	*Option 27B - 5L3R - Detail H1 Slave/Master*	*Ali.PL.368*	*08.16*
Deductions	*Option 28A - 3L5R - Detail H Master/Slave*	*Ali.PL.369*	*08.16*
Accessories	*Option 28A - 3L5R - Detail H Master/Slave*	*Ali.PL.370*	*08.16*
Deductions	*Option 28B - 3L5R - Detail H1 Slave/Master*	*Ali.PL.371*	*08.16*
Accessories	*Option 28B - 3L5R - Detail H1 Slave/Master*	*Ali.PL.372*	*08.16*
Deductions	*Option 29A - 7L1R - Detail H Master/Slave*	*Ali.PL.373*	*08.16*
Accessories	*Option 29A - 7L1R - Detail H Master/Slave*	*Ali.PL.374*	*08.16*
Deductions	*Option 29B - 7L1R - Detail H1 Slave/Master*	*Ali.PL.375*	*08.16*
Accessories	*Option 29B - 7L1R - Detail H1 Slave/Master*	*Ali.PL.376*	*08.16*
Deductions	*Option 30A - 1L7R - Detail H Master/Slave*	*Ali.PL.377*	*08.16*
Accessories	*Option 30A - 1L7R - Detail H Master/Slave*	*Ali.PL.378*	*08.16*
Deductions	*Option 30B - 1L7R - Detail H1 Slave/Master*	*Ali.PL.379*	*08.16*
Accessories	*Option 30B - 1L7R - Detail H1 Slave/Master*	*Ali.PL.380*	*08.16*
Deductions	*Option 31 - 6L2R*	*Ali.PL.381*	*08.16*
Accessories	*Option 31 - 6L2R*	*Ali.PL.382*	*08.16*
Deductions	*Option 32 – 2L6R*	*Ali.PL.383*	*08.16*
Accessories	*Option 32 – 2L6R*	*Ali.PL.384*	*08.16*

Ali FOLD - Outward Opening

Manual Update

Page No	Update Description	Date	By	App'd

Manual Update

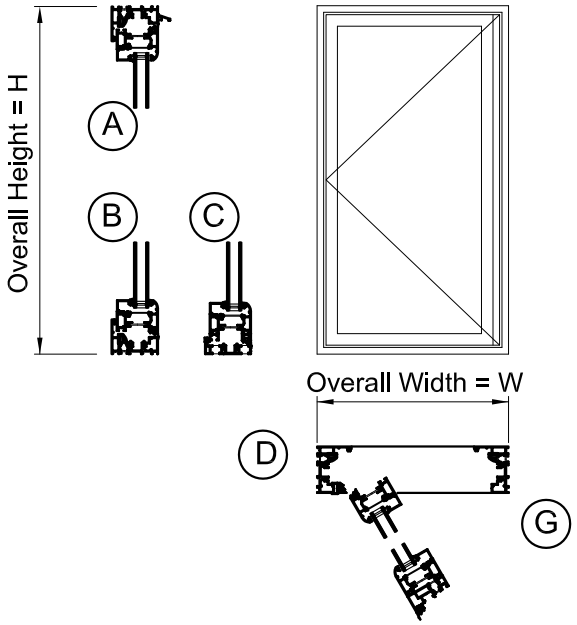
Page No	Update Description	Date	By	App'd

Ali.PL.301

08.16

Ali FOLD - Outward Opening

Deductions - Option 1 - 1L



MINIMUM FRAME HEIGHT	:	2014mm			
MAXIMUM FRAME HEIGHT			MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
- FULLY FRAMED	:	2700mm	MINIMUM DOOR LEAF HEIGHT	:	1930mm
- PUR235NT LOW THRESHOLD	:	2695mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM FRAME WIDTH	:	730mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM FRAME WIDTH	:	1130mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	W - 130	2
SPW232233	Door Stiles	45° 45°	H - 84	2
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	1
PUR245	Keep Carrier	Sq. Sq.	H - 62	1
PUR246	Keep Carrier	Sq. Sq.	H - 62	1
PUR016	Glazing Bead	Sq. Sq.	H - 196	2
PUR016	Glazing Bead	Sq. Sq.	W - 202	2

Glass	Deduction	Qty
Width	W - 214	1
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	W - 130	2
SPW232233	Door Stiles	45° 45°	H - 79	2
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR245	Keep Carrier	Sq. Sq.	H - 47	1
PUR246	Keep Carrier	Sq. Sq.	H - 47	1
PUR234	Door Add-on	Sq. Sq.	W - 130	2
PUR016	Glazing Bead	Sq. Sq.	H - 191	2
PUR016	Glazing Bead	Sq. Sq.	W - 202	2

Glass	Deduction	Qty
Width	W - 214	1
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.302

08.16

Accessories - Option 1 - 1L

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	16	Each	16
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	32	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	12	Each	12
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	40	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	8	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	4	100	1
PURD01	Multi Point Lock	1	Each	1
PURD01LHK	One Piece Keep L/H	1	Each	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFM4TSN	M4 S/Steel Nutsert	9	10	1
SFSCM0425	M4x25mm C/S M/C Screw	9	10	1
SFSCS07	No8x16mm S/Tap C/S Screw	12	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	9	100	1
SWWBS	Weather Bar Stud	4	Each	4
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	4	Each	4
PURPK1	1mm Hinge Packer	12	Each	12
PURPK2	20x1mm Flat Packer	2	Each	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	4	Each	4
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	1	Pair	1
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

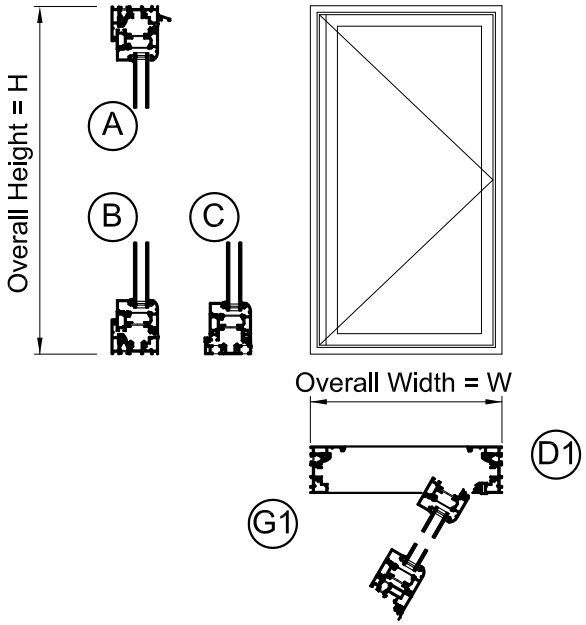
Part Ref	Description	Qty Req	UOM	Qty
PURD01EXT	Multi Point Door Lock Extension	1	Each	1
PURD01EXTK	Multi Point Door Lock Extension Keep	1	Each	1

Ali.PL.303

08.16

Ali FOLD - Outward Opening

Deductions - Option 2 - 1R



MINIMUM FRAME HEIGHT	:	2014mm			
MAXIMUM FRAME HEIGHT			MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
- FULLY FRAMED	:	2700mm	MINIMUM DOOR LEAF HEIGHT	:	1930mm
- PUR235NT LOW THRESHOLD	:	2695mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM FRAME WIDTH	:	730mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM FRAME WIDTH	:	1130mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	W - 130	2
SPW232233	Door Stiles	45° 45°	H - 84	2
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	1
PUR245	Keep Carrier	Sq. Sq.	H - 62	1
PUR246	Keep Carrier	Sq. Sq.	H - 62	1
PUR016	Glazing Bead	Sq. Sq.	H - 196	2
PUR016	Glazing Bead	Sq. Sq.	W - 202	2

Glass	Deduction	Qty
Width	W - 214	1
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	W - 130	2
SPW232233	Door Stiles	45° 45°	H - 79	2
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR245	Keep Carrier	Sq. Sq.	H - 47	1
PUR246	Keep Carrier	Sq. Sq.	H - 47	1
PUR234	Door Add-on	Sq. Sq.	W - 130	2
PUR016	Glazing Bead	Sq. Sq.	H - 191	2
PUR016	Glazing Bead	Sq. Sq.	W - 202	2

Glass	Deduction	Qty
Width	W - 214	1
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.304

08.16

Accessories - Option 2 - 1R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	16	Each	16
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	32	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	12	Each	12
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	40	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	8	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	4	100	1
PURD01	Multi Point Lock	1	Each	1
PURD01RHK	One Piece Keep R/H	1	Each	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFM4TSN	M4 S/Steel Nutsert	9	10	1
SFSCM0425	M4x25mm C/S M/C Screw	9	10	1
SFSCS07	No8x16mm S/Tap C/S Screw	12	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	9	100	1
SWWBS	Weather Bar Stud	4	Each	4
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	4	Each	4
PURPK1	1mm Hinge Packer	12	Each	12
PURPK2	20x1mm Flat Packer	2	Each	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	4	Each	4
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	1	Pair	1
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

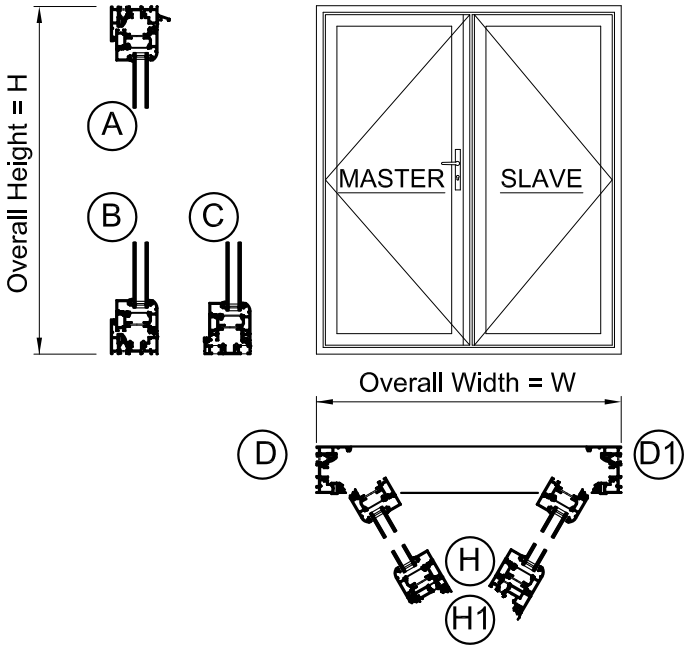
Part Ref	Description	Qty Req	UOM	Qty
PURD01EXT	Multi Point Door Lock Extension	1	Each	1
PURD01EXTK	Multi Point Door Lock Extension Keep	1	Each	1

Ali.PL.305

08.16

Ali FOLD - Outward Opening

Deductions - Option 3A - 1L1R - Detail H Master/Slave



MINIMUM FRAME HEIGHT	:	2014mm			
MAXIMUM FRAME HEIGHT			MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
- FULLY FRAMED	:	2700mm	MINIMUM DOOR LEAF HEIGHT	:	1930mm
- PUR235NT LOW THRESHOLD	:	2695mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM FRAME WIDTH	:	1362mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM FRAME WIDTH	:	2162mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 162) / 2	4
SPW232233	Door Stiles	45° 45°	H - 84	4
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	4
PUR016	Glazing Bead	Sq. Sq.	(W - 306) / 2	4

Glass	Deduction	Qty
Width	(W - 330) / 2	2
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 162) / 2	4
SPW232233	Door Stiles	45° 45°	H - 79	4
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 162) / 2	4
PUR016	Glazing Bead	Sq. Sq.	H - 191	4
PUR016	Glazing Bead	Sq. Sq.	(W - 306) / 2	4

Glass	Deduction	Qty
Width	(W - 330) / 2	2
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.306

08.16

Accessories - Option 3A - 1L1R - Detail H Master/Slave

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	24	Each	24
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	62	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	8	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	8	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BLH	Slave Lock Bottom Extension LH	1	Each	1
PURD03TLH	Slave Lock Top Extension LH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	6	Each	6
SP4555AB	Anti Bump Cylinder	1	Each	1
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	8	Each	8
PURGS04	Casement Vent Glass Sup.	8	Each	8
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	8	Each	8
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	2	Pair	2
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	20	Each	20
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	74	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	12	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

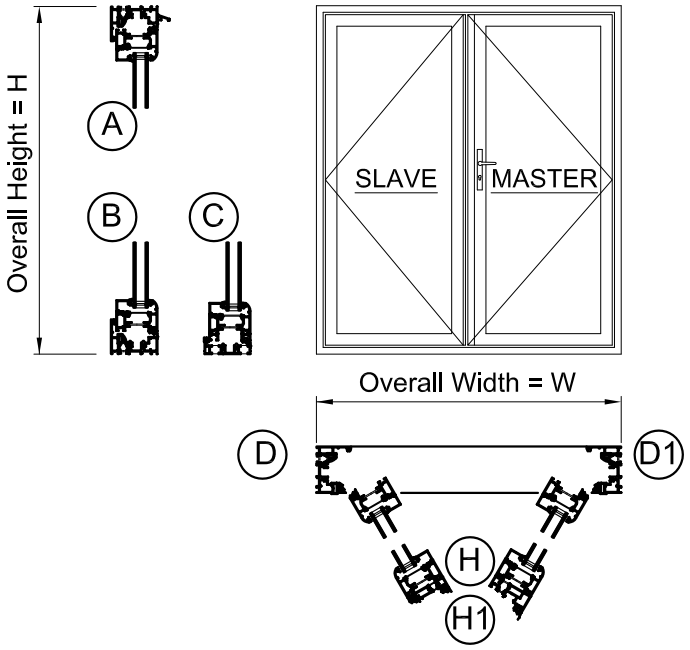
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

Ali.PL.307

08.16

Ali FOLD - Outward Opening

Deductions - Option 3B - 1L1R - Detail H1 Slave/Master



MINIMUM FRAME HEIGHT	:	2014mm			
MAXIMUM FRAME HEIGHT			MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
- FULLY FRAMED	:	2700mm	MINIMUM DOOR LEAF HEIGHT	:	1930mm
- PUR235NT LOW THRESHOLD	:	2695mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM FRAME WIDTH	:	1362mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM FRAME WIDTH	:	2162mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 162) / 2	4
SPW232233	Door Stiles	45° 45°	H - 84	4
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	4
PUR016	Glazing Bead	Sq. Sq.	(W - 306) / 2	4

Glass	Deduction	Qty
Width	(W - 330) / 2	2
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 162) / 2	4
SPW232233	Door Stiles	45° 45°	H - 79	4
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 162) / 2	4
PUR016	Glazing Bead	Sq. Sq.	H - 191	4
PUR016	Glazing Bead	Sq. Sq.	(W - 306) / 2	4

Glass	Deduction	Qty
Width	(W - 330) / 2	2
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.308

08.16

Accessories - Option 3B - 1L1R - Detail H1 Slave/Master

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	24	Each	24
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	62	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	8	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	8	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BRH	Slave Lock Bottom Extension RH	1	Each	1
PURD03TRH	Slave Lock Top Extension RH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	6	Each	6
SP4555AB	Anti Bump Cylinder	1	Each	1
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	8	Each	8
PURGS04	Casement Vent Glass Sup.	8	Each	8
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	8	Each	8
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	2	Pair	2
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	20	Each	20
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	74	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	12	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

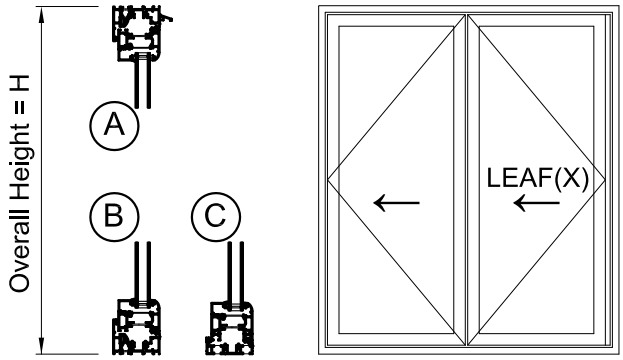
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

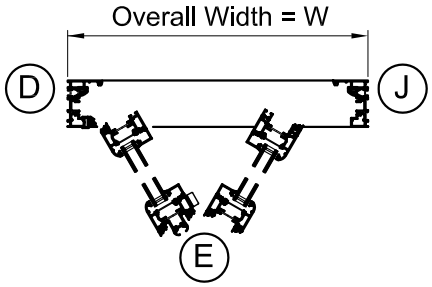
Ali.PL.309

08.16

Ali FOLD - Outward Opening

Deductions - Option 4 - 2L





PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm			
MAXIMUM FRAME HEIGHT			MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
- FULLY FRAMED	:	2700mm	MINIMUM DOOR LEAF HEIGHT	:	1930mm
- PUR235NT LOW THRESHOLD	:	2695mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM FRAME WIDTH	:	1382mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM FRAME WIDTH	:	2080mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-182) / 2	2
SPW232233	Door Rails	45° 45°	((W-182) / 2) + 51	2
SPW232233	Door Stiles	45° 45°	H - 84	4
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	4
PUR016	Glazing Bead	Sq. Sq.	(W-326) / 2	2
PUR016	Glazing Bead	Sq. Sq.	((W-326) / 2) + 51	2

Glass	Deduction	Qty
Width	(W-350) / 2	1
Height	H - 168	
Width	((W-350) / 2) + 51	1
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-182) / 2	2
SPW232233	Door Rails	45° 45°	((W-182) / 2) + 51	2
SPW232233	Door Stiles	45° 45°	H - 79	4
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	2
PUR234	Door Add-on	Sq. Sq.	(W-182) / 2	2
PUR234	Door Add-on	Sq. Sq.	((W-182) / 2) + 51	2
PUR016	Glazing Bead	Sq. Sq.	H - 191	4
PUR016	Glazing Bead	Sq. Sq.	(W-326) / 2	2
PUR016	Glazing Bead	Sq. Sq.	((W-326) / 2) + 51	2

Glass	Deduction	Qty
Width	(W-350) / 2	1
Height	H - 163	
Width	((W-350) / 2) + 51	1
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.310

08.16

Accessories - Option 4 - 2L

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	24	Each	24
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	42	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	18	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	8	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	5	Each	5
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	1	Each	1
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA769LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURD527TC	Intermediate Door Lock	1	Each	1
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	1	Each	1
SFSTR3M	8mm GRD 8.8 Tie Rod	1	3m	1
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	12	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	8	100	1
SWWBS	Weather Bar Stud	8	Each	8
PURGS04	Casement Vent Glass Sup.	8	Each	8
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	1	6m	1
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
SGP28X3MM	Glass Setting Block - Size 28x3mm	8	Each	8
PURSB	Shoot Bolt	2	Each	2
PURSBEG	Adjustable Shoot Bolt End Guide	2	Each	2
SPW49861	7-8mm x 38mm Sleeve	1	Each	1
SP2402CR	Door Corner Gasket	2	Pair	2
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

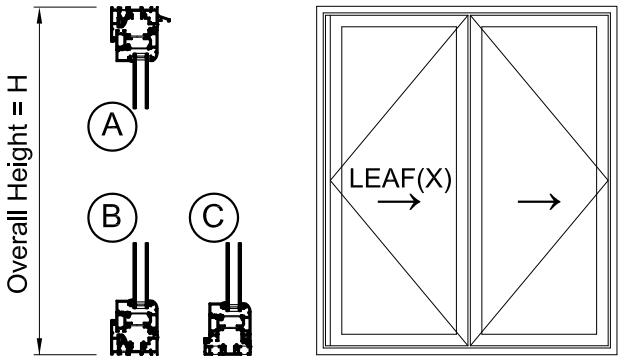
Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	20	Each	20
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	58	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	22	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

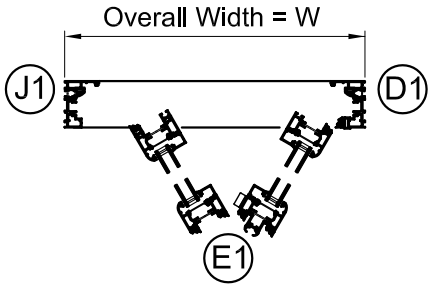
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Ali FOLD - Outward Opening

Deductions - Option 5 - 2R





PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	1382mm
MAXIMUM FRAME WIDTH	:	2080mm
MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-182) / 2	2
SPW232233	Door Rails	45° 45°	((W-182) / 2) + 51	2
SPW232233	Door Stiles	45° 45°	H - 84	4
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	4
PUR016	Glazing Bead	Sq. Sq.	(W-326) / 2	2
PUR016	Glazing Bead	Sq. Sq.	((W-326) / 2) + 51	2

Glass	Deduction	Qty
Width	(W-350) / 2	1
Height	H - 168	
Width	((W-350) / 2) + 51	1
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-182) / 2	2
SPW232233	Door Rails	45° 45°	((W-182) / 2) + 51	2
SPW232233	Door Stiles	45° 45°	H - 79	4
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	2
PUR234	Door Add-on	Sq. Sq.	(W-182) / 2	2
PUR234	Door Add-on	Sq. Sq.	((W-182) / 2) + 51	2
PUR016	Glazing Bead	Sq. Sq.	H - 191	4
PUR016	Glazing Bead	Sq. Sq.	(W-326) / 2	2
PUR016	Glazing Bead	Sq. Sq.	((W-326) / 2) + 51	2

Glass	Deduction	Qty
Width	(W-350) / 2	1
Height	H - 163	
Width	((W-350) / 2) + 51	1
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.312

08.16

Accessories - Option 5 - 2R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	24	Each	24
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	42	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	18	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	8	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	5	Each	5
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	1	Each	1
PURA769RHB or PURA769RHSN	FSD LH Half Top Roller - Black FSDRH Half Top Roller - Satin Nickel	1	Each	1
PURA768RHB or PURA769RHSN	FSD RH Half Bottom Roller - Black FSD RH Half Bottom Roller - Satin Nickel	1	Each	1
PURD527TC	Intermediate Door Lock	1	Each	1
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	1	Each	1
SFSTR3M	8mm GRD 8.8 Tie Rod	1	3m	1
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	12	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	8	100	1
SWWBS	Weather Bar Stud	8	Each	8
PURGS04	Casement Vent Glass Sup.	8	Each	8
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	1	6m	1
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
SGP28X3MM	Glass Setting Block - Size 28x3mm	8	Each	8
PURSB	Shoot Bolt	2	Each	2
PURSBEG	Adjustable Shoot Bolt End Guide	2	Each	2
SPW49861	7-8mm x 38mm Sleeve	1	Each	1
SP2402CR	Door Corner Gasket	2	Pair	2
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

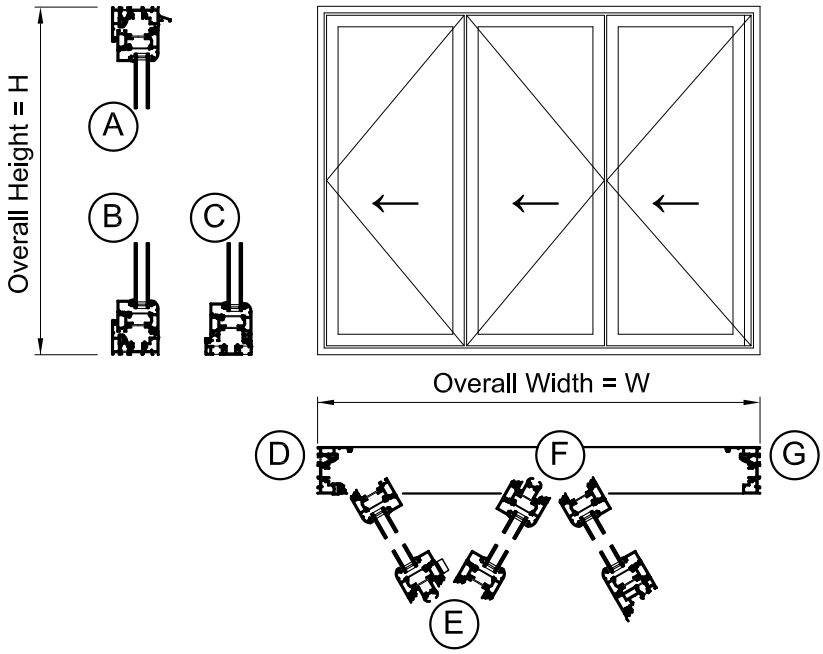
Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	20	Each	20
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	58	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	22	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

Ali.PL.313

08.16

Ali FOLD - Outward Opening

Deductions - Option 6 - 3L



MINIMUM FRAME HEIGHT	:	2014mm	MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MAXIMUM FRAME HEIGHT			MINIMUM DOOR LEAF HEIGHT	:	1930mm
- FULLY FRAMED	:	2700mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
- PUR235NT LOW THRESHOLD	:	2695mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MINIMUM FRAME WIDTH	:	1952mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm
MAXIMUM FRAME WIDTH	:	3152mm			

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 152) / 3	6
SPW232233	Door Stiles	45° 45°	H - 84	6
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	1
PUR245	Keep Carrier	Sq. Sq.	H - 62	1
PUR246	Keep Carrier	Sq. Sq.	H - 62	1
PUR016	Glazing Bead	Sq. Sq.	H - 196	6
PUR016	Glazing Bead	Sq. Sq.	(W - 368) / 3	6

Glass	Deduction	Qty
Width	(W - 404) / 3	3
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 152) / 3	6
SPW232233	Door Stiles	45° 45°	H - 79	6
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	1
PUR234	Door Add-on	Sq. Sq.	(W - 152) / 3	6
PUR245	Keep Carrier	Sq. Sq.	H - 47	1
PUR246	Keep Carrier	Sq. Sq.	H - 47	1
PUR016	Glazing Bead	Sq. Sq.	H - 191	6
PUR016	Glazing Bead	Sq. Sq.	(W - 368) / 3	6

Glass	Deduction	Qty
Width	(W - 404) / 3	3
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.314

08.16

Accessories - Option 6 - 3L

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	32	Each	32
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	50	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	40	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	12	100	1
PURD01	Multi Point Lock	1	Each	1
PURD01LHK	One Piece Keep LH	1	Each	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	6	Each	6
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	1	Each	1
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	1	Each	1
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	1	Each	1
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	1	Each	1
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	1	Each	1
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	1	3m	1
SFM4TSN	M4 S/Steel Nutsert	9	10	1
SFSCM0425	M4x25mm C/S M/C Screw	9	10	1
SFSCS07	No8x16mm S/Tap C/S Screw	12	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	9	100	1
SFSPS28	No8x12mm P/Head S/Tap Screw	8	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	8	100	1
SWWBS	Weather Bar Stud	12	Each	12

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	28	Each	28
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	74	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	44	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	12	Each	12
PURPK1	1mm Hinge Packer	12	Each	12
PURPK2	20x1mm Flat Packer	2	Each	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	12	Each	12
PURIDLC	PURe Int. Door Lock Cover	1	6m	1
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	2	Each	2
PURSBEG	Adjustable Shoot Bolt End Gulde	2	Each	2
SPW49861	7 - 8mm 38mm Sleeve	1	Each	1
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	3	Pair	3
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

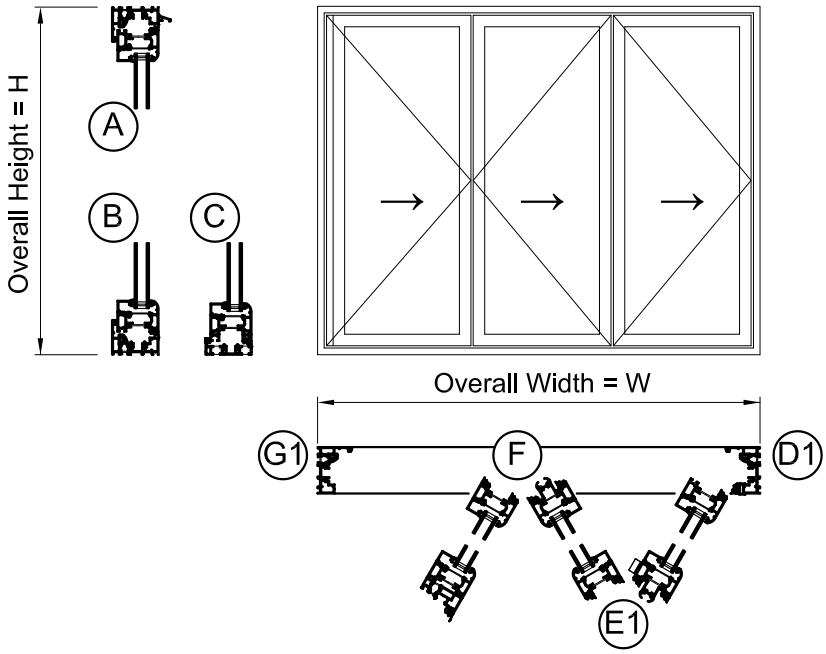
Part Ref	Description	Qty Req	UOM	Qty
PURD01EXT	Multi Point Door Lock Extension	1	Each	1
PURD01EXTK	Multi Point Door Lock Extension Keep	1	Each	1

Ali.PL.315

08.16

Ali FOLD - Outward Opening

Deductions - Option 7 - 3R



MINIMUM FRAME HEIGHT	:	2014mm	MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MAXIMUM FRAME HEIGHT			MINIMUM DOOR LEAF HEIGHT	:	1930mm
- FULLY FRAMED	:	2700mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
- PUR235NT LOW THRESHOLD	:	2695mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MINIMUM FRAME WIDTH	:	1952mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm
MAXIMUM FRAME WIDTH	:	3152mm			

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 152) / 3	6
SPW232233	Door Stiles	45° 45°	H - 84	6
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	1
PUR245	Keep Carrier	Sq. Sq.	H - 62	1
PUR246	Keep Carrier	Sq. Sq.	H - 62	1
PUR016	Glazing Bead	Sq. Sq.	H - 196	6
PUR016	Glazing Bead	Sq. Sq.	(W - 368) / 3	6

Glass	Deduction	Qty
Width	(W - 404) / 3	3
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 152) / 3	6
SPW232233	Door Stiles	45° 45°	H - 79	6
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	1
PUR234	Door Add-on	Sq. Sq.	(W - 152) / 3	6
PUR245	Keep Carrier	Sq. Sq.	H - 47	1
PUR246	Keep Carrier	Sq. Sq.	H - 47	1
PUR016	Glazing Bead	Sq. Sq.	H - 191	6
PUR016	Glazing Bead	Sq. Sq.	(W - 368) / 3	6

Glass	Deduction	Qty
Width	(W - 404) / 3	3
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.316

08.16

Accessories - Option 7 - 3R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	32	Each	32
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	50	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	40	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	12	100	1
PURD01	Multi Point Lock	1	Each	1
PURD01RHK	One Piece Keep RH	1	Each	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	6	Each	6
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	1	Each	1
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	1	Each	1
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	1	Each	1
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	1	Each	1
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	1	Each	1
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	1	3m	1
SFM4TSN	M4 S/Steel Nutsert	9	10	1
SFSCM0425	M4x25mm C/S M/C Screw	9	10	1
SFSCS07	No8x16mm S/Tap C/S Screw	12	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	9	100	1
SFSPS28	No8x12mm P/Head S/Tap Screw	8	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	8	100	1
SWWBS	Weather Bar Stud	12	Each	12

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	28	Each	28
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	74	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	44	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	12	Each	12
PURPK1	1mm Hinge Packer	12	Each	12
PURPK2	20x1mm Flat Packer	2	Each	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	12	Each	12
PURIDLC	PURe Int. Door Lock Cover	1	6m	1
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	2	Each	2
PURSBEG	Adjustable Shoot Bolt End Gulde	2	Each	2
SPW49861	7 - 8mm 38mm Sleeve	1	Each	1
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	3	Pair	3
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

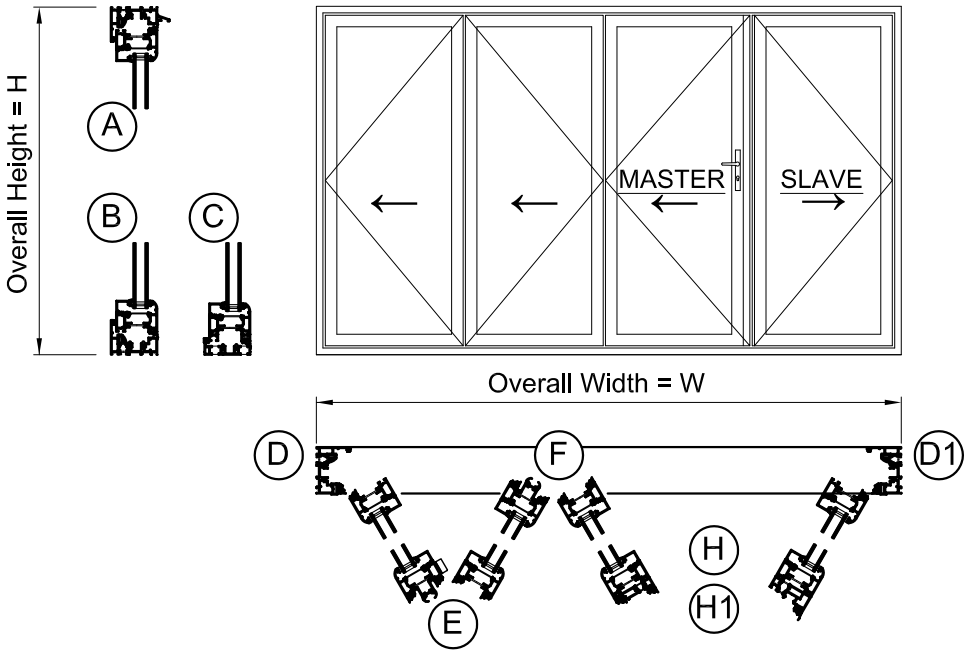
Part Ref	Description	Qty Req	UOM	Qty
PURD01EXT	Multi Point Door Lock Extension	1	Each	1
PURD01EXTK	Multi Point Door Lock Extension Keep	1	Each	1

Ali.PL.317

08.16

Ali FOLD - Outward Opening

Deductions - Option 8A - 3L1R - Detail H Master/Slave



MINIMUM FRAME HEIGHT	:	2014mm	MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MAXIMUM FRAME HEIGHT			MINIMUM DOOR LEAF HEIGHT	:	1930mm
- FULLY FRAMED	:	2700mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
- PUR235NT LOW THRESHOLD	:	2695mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MINIMUM FRAME WIDTH	:	2584mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm
MAXIMUM FRAME WIDTH	:	4184mm			

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 184) / 4	8
SPW232233	Door Stiles	45° 45°	H - 84	8
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	8
PUR016	Glazing Bead	Sq. Sq.	(W - 472) / 4	8

Glass	Deduction	Qty
Width	(W - 520) / 4	4
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 184) / 4	8
SPW232233	Door Stiles	45° 45°	H - 79	8
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 184) / 4	8
PUR016	Glazing Bead	Sq. Sq.	H - 191	8
PUR016	Glazing Bead	Sq. Sq.	(W - 472) / 4	8

Glass	Deduction	Qty
Width	(W - 520) / 4	4
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.318

08.16

Accessories - Option 8A - 3L1R - Detail H Master/Slave

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	40	Each	40
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	80	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	44	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	16	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BLH	Slave Lock Bottom Extension LH	1	Each	1
PURD03TLH	Slave Lock Top Extension LH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	9	Each	9
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	1	Each	1
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	1	Each	1
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	1	Each	1
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	1	Each	1
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	1	Each	1
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	1	3m	1
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	8	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	8	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	15	Each	15

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	36	Each	36
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	112	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	48	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	16	Each	16
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	16	Each	16
PURIDLC	PURe Int. Door Lock Cover	1	6m	1
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	2	Each	2
PURSBEG	Adjustable Shoot Bolt End Guide	2	Each	2
SPW49861	7 - 8mm 38mm Sleeve	1	Each	1
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	4	Pair	4
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

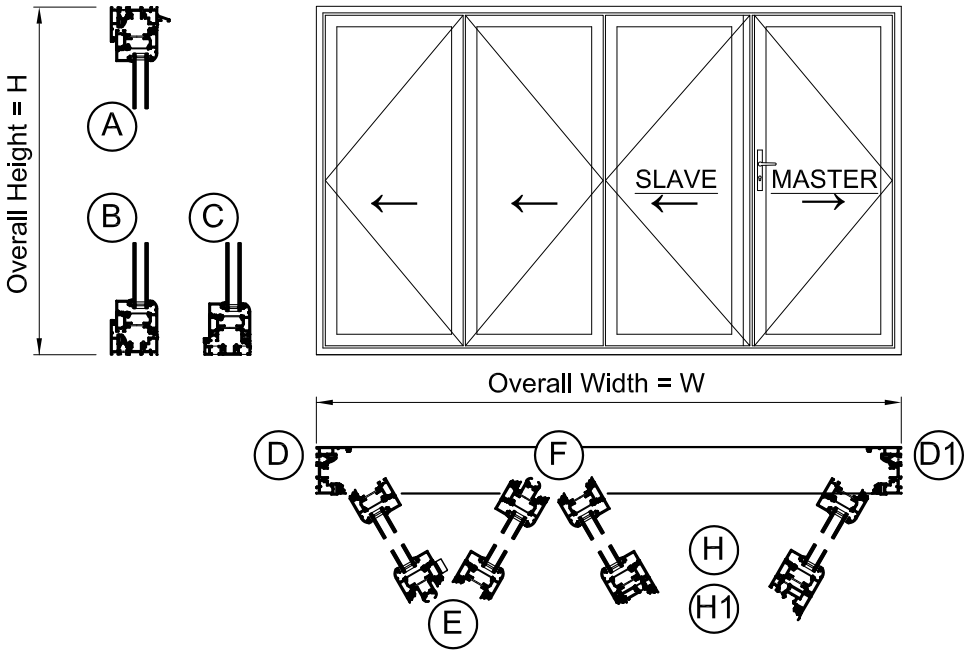
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

Ali.PL.319

08.16

Ali FOLD - Outward Opening

Deductions - Option 8B - 3L1R - Detail H1 Slave/Master



MINIMUM FRAME HEIGHT	:	2014mm	MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MAXIMUM FRAME HEIGHT			MINIMUM DOOR LEAF HEIGHT	:	1930mm
- FULLY FRAMED	:	2700mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
- PUR235NT LOW THRESHOLD	:	2695mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MINIMUM FRAME WIDTH	:	2584mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm
MAXIMUM FRAME WIDTH	:	4184mm			

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 184) / 4	8
SPW232233	Door Stiles	45° 45°	H - 84	8
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	8
PUR016	Glazing Bead	Sq. Sq.	(W - 472) / 4	8

Glass	Deduction	Qty
Width	(W - 520) / 4	4
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 184) / 4	8
SPW232233	Door Stiles	45° 45°	H - 79	8
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 184) / 4	8
PUR016	Glazing Bead	Sq. Sq.	H - 191	8
PUR016	Glazing Bead	Sq. Sq.	(W - 472) / 4	8

Glass	Deduction	Qty
Width	(W - 520) / 4	4
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.320

08.16

Accessories - Option 8B - 3L1R - Detail H1 Slave/Master

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	40	Each	40
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	80	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	44	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	16	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BRH	Slave Lock Bottom Extension RH	1	Each	1
PURD03TRH	Slave Lock Top Extension RH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	9	Each	9
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	1	Each	1
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	1	Each	1
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	1	Each	1
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	1	Each	1
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	1	Each	1
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	1	3m	1
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	8	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	8	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	15	Each	15

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	36	Each	36
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	112	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	48	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	16	Each	16
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	16	Each	16
PURIDLC	PURe Int. Door Lock Cover	1	6m	1
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	2	Each	2
PURSBEG	Adjustable Shoot Bolt End Guide	2	Each	2
SPW49861	7 - 8mm 38mm Sleeve	1	Each	1
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	4	Pair	4
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

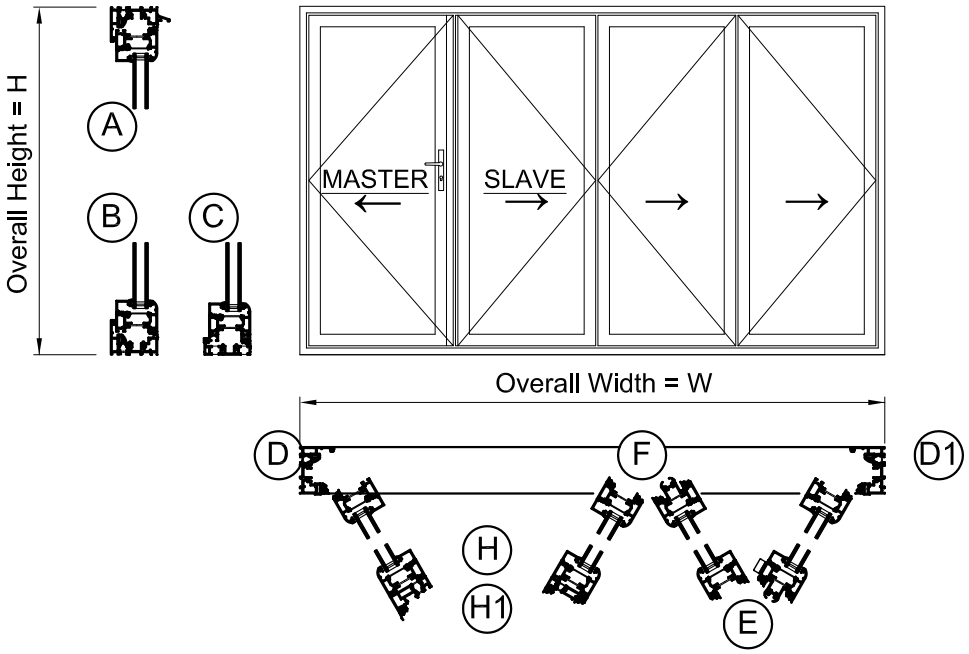
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

Ali.PL.321

08.16

Ali FOLD - Outward Opening

Deductions - Option 9A - 1L3R - Detail H Master/Slave



MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	2584mm
MAXIMUM FRAME WIDTH	:	4184mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 184) / 4	8
SPW232233	Door Stiles	45° 45°	H - 84	8
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	8
PUR016	Glazing Bead	Sq. Sq.	(W - 472) / 4	8

Glass	Deduction	Qty
Width	(W - 520) / 4	4
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 184) / 4	8
SPW232233	Door Stiles	45° 45°	H - 79	8
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 184) / 4	8
PUR016	Glazing Bead	Sq. Sq.	H - 191	8
PUR016	Glazing Bead	Sq. Sq.	(W - 472) / 4	8

Glass	Deduction	Qty
Width	(W - 520) / 4	4
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.322

08.16

Accessories - Option 9A - 1L3R - Detail H Master/Slave

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	40	Each	40
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	80	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	44	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	16	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BLH	Slave Lock Bottom Extension LH	1	Each	1
PURD03TLH	Slave Lock Top Extension LH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	9	Each	9
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	1	Each	1
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	1	Each	1
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	1	Each	1
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	1	Each	1
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	1	Each	1
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	1	3m	1
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	8	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	8	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	15	Each	15

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	36	Each	36
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	112	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	48	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	16	Each	16
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	16	Each	16
PURIDLC	PURe Int. Door Lock Cover	1	6m	1
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	2	Each	2
PURSBEG	Adjustable Shoot Bolt End Guide	2	Each	2
SPW49861	7 - 8mm 38mm Sleeve	1	Each	1
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	4	Pair	4
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

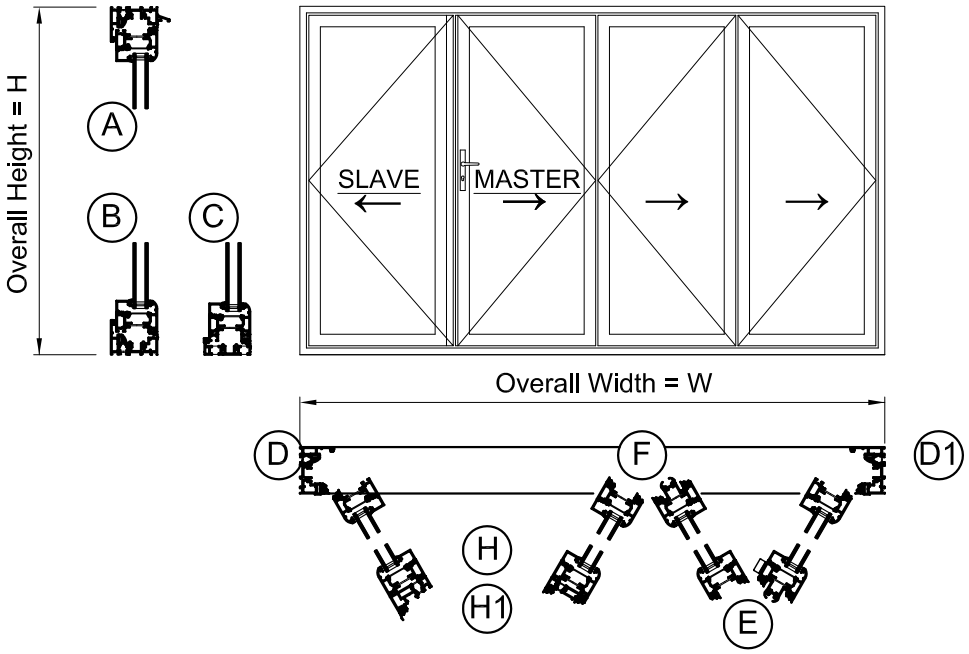
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

Ali.PL.323

08.16

Ali FOLD - Outward Opening

Deductions - Option 9B - 1L3R - Detail H1 Slave/Master



MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	2584mm
MAXIMUM FRAME WIDTH	:	4184mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 184) / 4	8
SPW232233	Door Stiles	45° 45°	H - 84	8
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	8
PUR016	Glazing Bead	Sq. Sq.	(W - 472) / 4	8

Glass	Deduction	Qty
Width	(W - 520) / 4	4
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 184) / 4	8
SPW232233	Door Stiles	45° 45°	H - 79	8
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 184) / 4	8
PUR016	Glazing Bead	Sq. Sq.	H - 191	8
PUR016	Glazing Bead	Sq. Sq.	(W - 472) / 4	8

Glass	Deduction	Qty
Width	(W - 520) / 4	4
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.324

08.16

Accessories - Option 9B - 1L3R - Detail H1 Slave/Master

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	40	Each	40
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	80	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	44	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	16	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BRH	Slave Lock Bottom Extension RH	1	Each	1
PURD03TRH	Slave Lock Top Extension RH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	9	Each	9
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	1	Each	1
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	1	Each	1
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	1	Each	1
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	1	Each	1
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	1	Each	1
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	1	3m	1
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	8	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	8	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	15	Each	15

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	36	Each	36
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	112	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	48	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	16	Each	16
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	16	Each	16
PURIDLC	PURe Int. Door Lock Cover	1	6m	1
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	2	Each	2
PURSBEG	Adjustable Shoot Bolt End Guide	2	Each	2
SPW49861	7 - 8mm 38mm Sleeve	1	Each	1
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	4	Pair	4
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

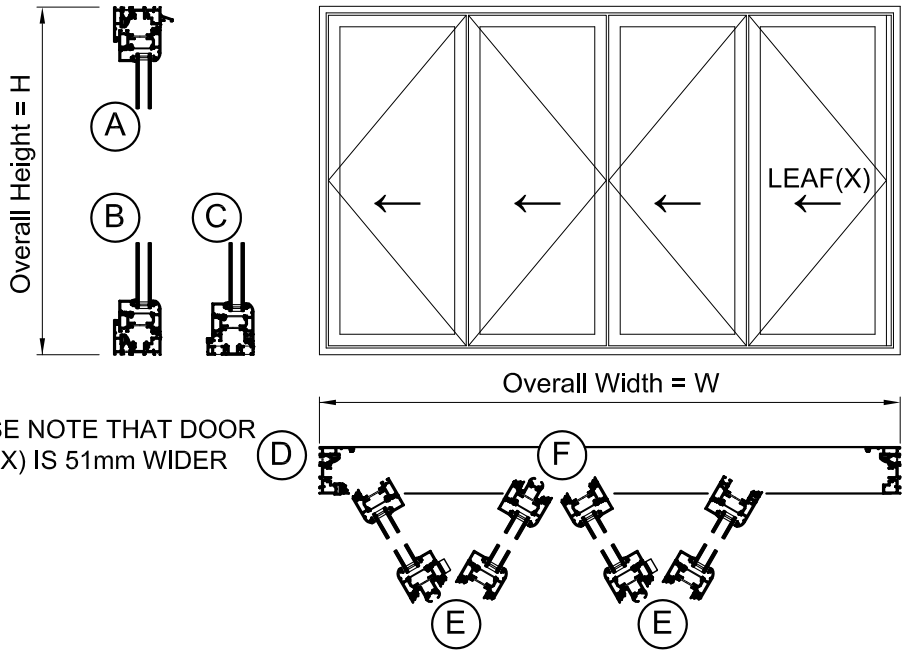
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

Ali.PL.325

08.16

Ali FOLD - Outward Opening

Deductions - Option 10 - 4L



PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm	MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MAXIMUM FRAME HEIGHT			MINIMUM DOOR LEAF HEIGHT	:	1930mm
- FULLY FRAMED	:	2700mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
- PUR235NT LOW THRESHOLD	:	2695mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MINIMUM FRAME WIDTH	:	2604mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm
MAXIMUM FRAME WIDTH	:	4000mm			

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-204) / 4	6
SPW232233	Door Rails	45° 45°	((W-204) / 4) + 51	2
SPW232233	Door Stiles	45° 45°	H - 84	8
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	8
PUR016	Glazing Bead	Sq. Sq.	(W-492) / 4	6
PUR016	Glazing Bead	Sq. Sq.	((W-492) / 4) + 51	2

Glass	Deduction	Qty
Width	(W-540) / 4	3
Height	H - 168	
Width	((W-540) / 4) + 51	1
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-204) / 4	6
SPW232233	Door Rails	45° 45°	((W-204) / 4) + 51	2
SPW232233	Door Stiles	45° 45°	H - 79	8
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	2
PUR234	Door Add-on	Sq. Sq.	(W-204) / 4	6
PUR234	Door Add-on	Sq. Sq.	((W-204) / 4) + 51	2
PUR016	Glazing Bead	Sq. Sq.	H - 191	8
PUR016	Glazing Bead	Sq. Sq.	(W-492) / 4	6
PUR016	Glazing Bead	Sq. Sq.	((W-492) / 4) + 51	2

Glass	Deduction	Qty
Width	(W-540) / 4	3
Height	H - 163	
Width	((W-540) / 4) + 51	1
Height	H - 163	

Ali FOLD - Outward Opening

Accessories - Option 10 - 4L

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	40	Each	40
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	60	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	54	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	16	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	8	Each	8
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	2	Each	2
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA769LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	1	Each	1
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	1	Each	1
PURD527TC	Intermediate Door Lock	2	Each	2
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	2	Each	2
SFSTR3M	8mm GRD 8.8 Tie Rod	2	3m	2
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	20	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	16	100	1
SWWBS	Weather Bar Stud	15	Each	15
PURGS04	Casement Vent Glass Sup.	16	Each	16
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	16	Each	16
PURSB	Shoot Bolt	4	Each	4
PURSBEG	Adjustable Shoot Bolt End Guide	2	Each	2
SPW49861	7-8mm x 38mm Sleeve	2	Each	2
SP2402CR	Door Corner Gasket	4	Pair	4
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

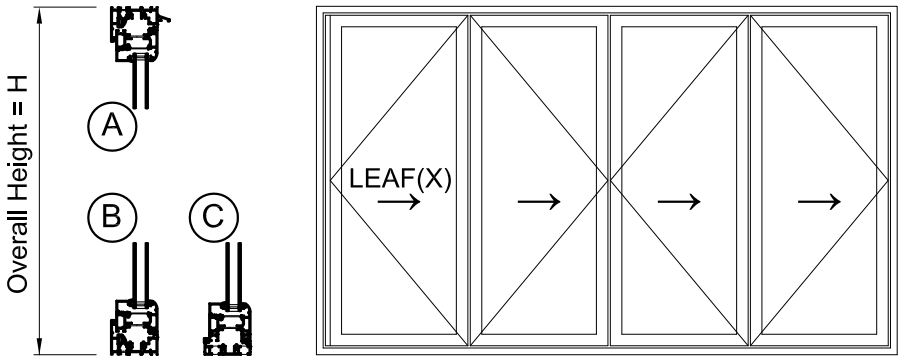
Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	36	Each	36
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	92	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	58	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

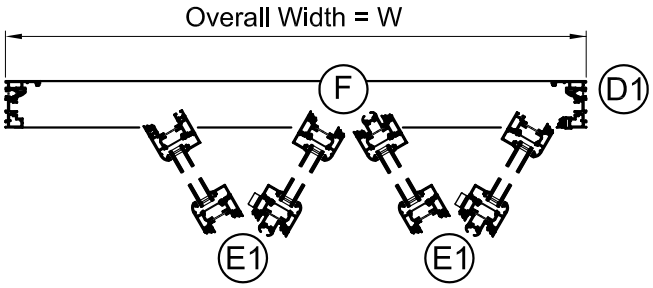
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08.16

Ali FOLD - Outward Opening

Deductions - Option 11 - 4R





PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	2604mm
MAXIMUM FRAME WIDTH	:	4000mm
MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-204) / 4	6
SPW232233	Door Rails	45° 45°	((W-204) / 4) + 51	2
SPW232233	Door Stiles	45° 45°	H - 84	8
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	8
PUR016	Glazing Bead	Sq. Sq.	(W-492) / 4	6
PUR016	Glazing Bead	Sq. Sq.	((W-492) / 4) + 51	2

Glass	Deduction	Qty
Width	(W-540) / 4	3
Height	H - 168	
Width	((W-540) / 4) + 51	1
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-204) / 4	6
SPW232233	Door Rails	45° 45°	((W-204) / 4) + 51	2
SPW232233	Door Stiles	45° 45°	H - 79	8
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	2
PUR234	Door Add-on	Sq. Sq.	(W-204) / 4	6
PUR234	Door Add-on	Sq. Sq.	((W-204) / 4) + 51	2
PUR016	Glazing Bead	Sq. Sq.	H - 191	8
PUR016	Glazing Bead	Sq. Sq.	(W-492) / 4	6
PUR016	Glazing Bead	Sq. Sq.	((W-492) / 4) + 51	2

Glass	Deduction	Qty
Width	(W-540) / 4	3
Height	H - 163	
Width	((W-540) / 4) + 51	1
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.328

08.16

Accessories - Option 11 - 4R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	40	Each	40
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	60	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	54	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	36	Each	36
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	92	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	58	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	16	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	8	Each	8
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	2	Each	2
PURA769RHB or PURA769RHSN	FSD RH Half Top Roller - Black FSD RH Half Top Roller - Satin Nickel	1	Each	1
PURA768RHB or PURA769RHSN	FSD RH Half Bottom Roller - Black FSD RH Half Bottom Roller - Satin Nickel	1	Each	1
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	1	Each	1
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	1	Each	1
PURD527TC	Intermediate Door Lock	2	Each	2
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	2	Each	2
SFSTR3M	8mm GRD 8.8 Tie Rod	2	3m	2
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	20	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	16	100	1
SWWBS	Weather Bar Stud	15	Each	15
PURGS04	Casement Vent Glass Sup.	16	Each	16
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	16	Each	16
PURSB	Shoot Bolt	4	Each	4
PURSBEG	Adjustable Shoot Bolt End Guide	2	Each	2
SPW49861	7-8mm x 38mm Sleeve	2	Each	2
SP2402CR	Door Corner Gasket	4	Pair	4
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

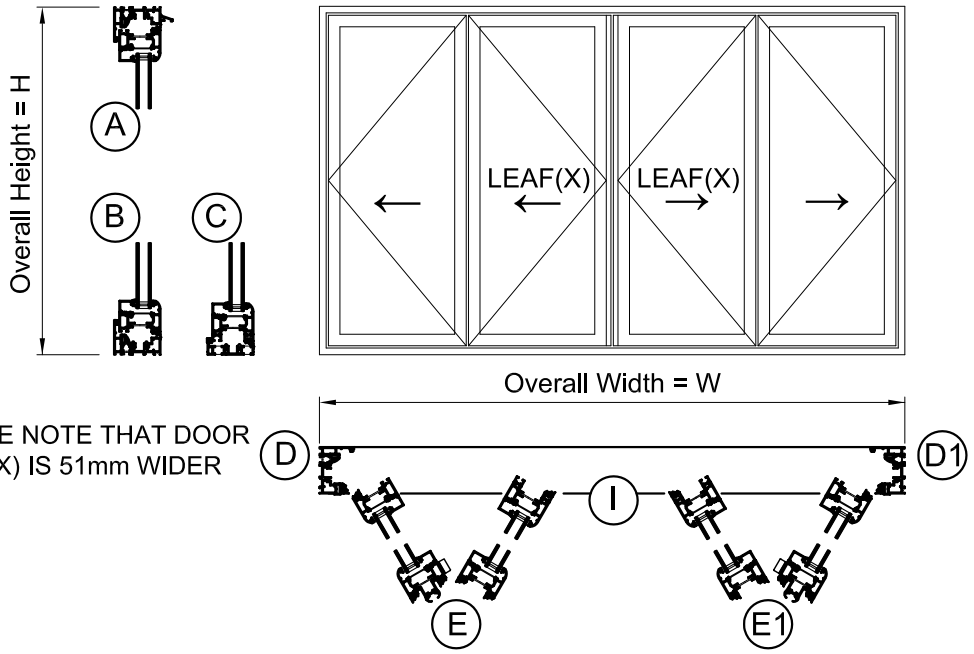
NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

Ali.PL.329

08.16

Ali FOLD - Outward Opening

Deductions - Option 12 - 2L2R



PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm			
MAXIMUM FRAME HEIGHT			MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
- FULLY FRAMED	:	2700mm	MINIMUM DOOR LEAF HEIGHT	:	1930mm
- PUR235NT LOW THRESHOLD	:	2695mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM FRAME WIDTH	:	2667mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM FRAME WIDTH	:	4063mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-267) / 4	4
SPW232233	Door Rails	45° 45°	((W-267) / 4) + 51	4
SPW232233	Door Stiles	45° 45°	H - 84	8
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	4
PUR016	Glazing Bead	Sq. Sq.	H - 196	8
PUR016	Glazing Bead	Sq. Sq.	(W-555) / 4	4
PUR016	Glazing Bead	Sq. Sq.	((W-555) / 4) + 51	4

Glass	Deduction	Qty
Width	(W-603) / 4	2
Height	H - 168	
Width	((W-603) / 4) + 51	2
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-267) / 4	4
SPW232233	Door Rails	45° 45°	((W-267) / 4) + 51	4
SPW232233	Door Stiles	45° 45°	H - 79	8
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	4
PUR234	Door Add-on	Sq. Sq.	(W-267) / 4	4
PUR234	Door Add-on	Sq. Sq.	((W-267) / 4) + 51	4
PUR016	Glazing Bead	Sq. Sq.	H - 191	8
PUR016	Glazing Bead	Sq. Sq.	(W-555) / 4	4
PUR016	Glazing Bead	Sq. Sq.	((W-555) / 4) + 51	4

Glass	Deduction	Qty
Width	(W-603) / 4	2
Height	H - 163	
Width	((W-603) / 4) + 51	2
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.330

08.16

Accessories - Option 12 - 2L2R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	40	Each	40
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	84	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	36	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	16	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	10	Each	10
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	2	Each	2
PURA769RHB or PURA769RHSN	FSD RH Half Top Roller - Black FSD RH Half Top Roller - Satin Nickel	1	Each	1
PURA768RHB or PURA768RHSN	FSD RH Half Bottom Roller - Black FSD RH Half Bottom Roller - Satin Nickel	1	Each	1
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA768LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURD527TC	Intermediate Door Lock	2	Each	2
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	2	Each	2
SFSTR3M	8mm GRD 8.8 Tie Rod	2	3m	2
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	24	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	16	100	1
SWWBS	Weather Bar Stud	15	Each	15
PURGS04	Casement Vent Glass Sup.	16	Each	16
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	1	6m	1
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	16	Each	16
PURSB	Shoot Bolt	4	Each	4
PURSBEG	Adjustable Shoot Bolt End Guide	2	Each	2
SPW49861	7-8mm x 38mm Sleeve	2	Each	2
SP2402CR	Door Corner Gasket	5	Pair	5
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

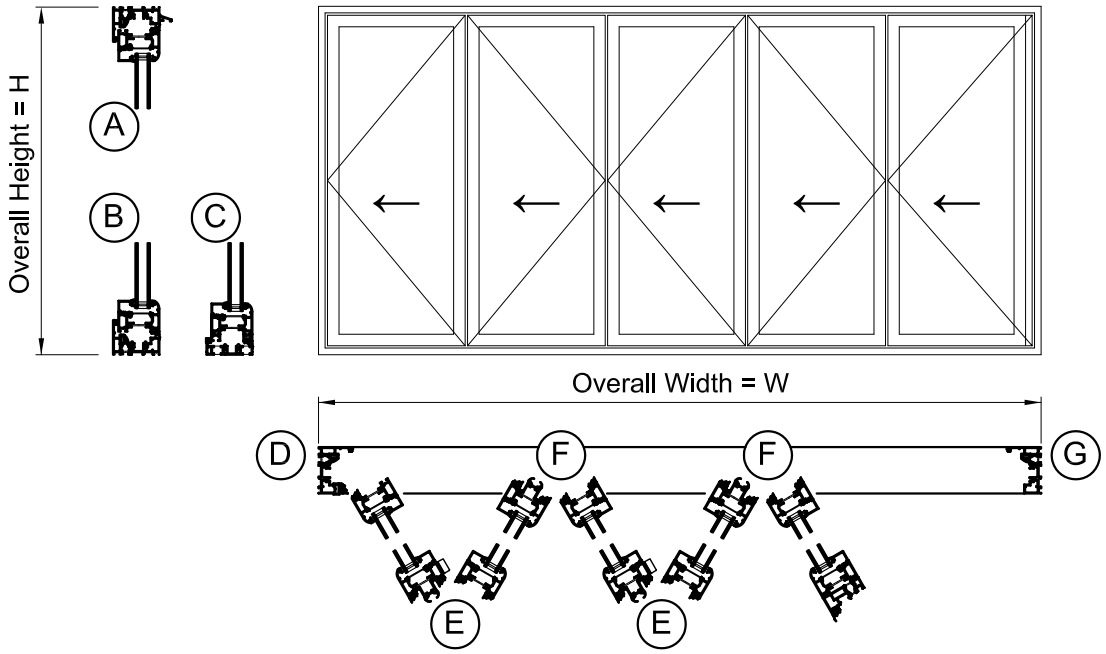
Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	36	Each	36
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	112	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	40	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

Ali.PL.331

08.16

Ali FOLD - Outward Opening

Deductions - Option 13 - 5L



MINIMUM FRAME HEIGHT	:	2014mm	MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MAXIMUM FRAME HEIGHT			MINIMUM DOOR LEAF HEIGHT	:	1930mm
- FULLY FRAMED	:	2700mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
- PUR235NT LOW THRESHOLD	:	2695mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MINIMUM FRAME WIDTH	:	3174mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm
MAXIMUM FRAME WIDTH	:	5174mm			

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 174) / 5	10
SPW232233	Door Stiles	45° 45°	H - 84	10
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	1
PUR245	Keep Carrier	Sq. Sq.	H - 62	1
PUR246	Keep Carrier	Sq. Sq.	H - 62	1
PUR016	Glazing Bead	Sq. Sq.	H - 196	10
PUR016	Glazing Bead	Sq. Sq.	(W - 534) / 5	10

Glass	Deduction	Qty
Width	(W - 594) / 5	5
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 174) / 5	10
SPW232233	Door Stiles	45° 45°	H - 79	10
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	1
PUR234	Door Add-on	Sq. Sq.	(W - 174) / 5	10
PUR245	Keep Carrier	Sq. Sq.	H - 47	1
PUR246	Keep Carrier	Sq. Sq.	H - 47	1
PUR016	Glazing Bead	Sq. Sq.	H - 191	10
PUR016	Glazing Bead	Sq. Sq.	(W - 534) / 5	10

Glass	Deduction	Qty
Width	(W - 594) / 5	5
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.332

08.16

Accessories - Option 13 - 5L

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	48	Each	48
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	68	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	76	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	20	100	1
PURD01	Multi Point Lock	1	Each	1
PURD01LHK	One Piece Keep LH	1	Each	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	9	Each	9
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	2	Each	2
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	2	Each	2
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	2	Each	2
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	2	3m	2
SFM4TSN	M4 S/Steel Nutsert	9	10	1
SFSCM0425	M4x25mm C/S M/C Screw	9	10	1
SFSCS07	No8x16mm S/Tap C/S Screw	12	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	9	100	1
SFSPS28	No8x12mm P/Head S/Tap Screw	16	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	16	100	1
SWWBS	Weather Bar Stud	18	Each	18

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	44	Each	44
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	108	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	84	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	20	Each	20
PURPK1	1mm Hinge Packer	12	Each	12
PURPK2	20x1mm Flat Packer	2	Each	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	20	Each	20
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	4	Each	4
PURSBEG	Adjustable Shoot Bolt End Gulde	4	Each	4
SPW49861	7 - 8mm 38mm Sleeve	2	Each	2
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	5	Pair	5
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

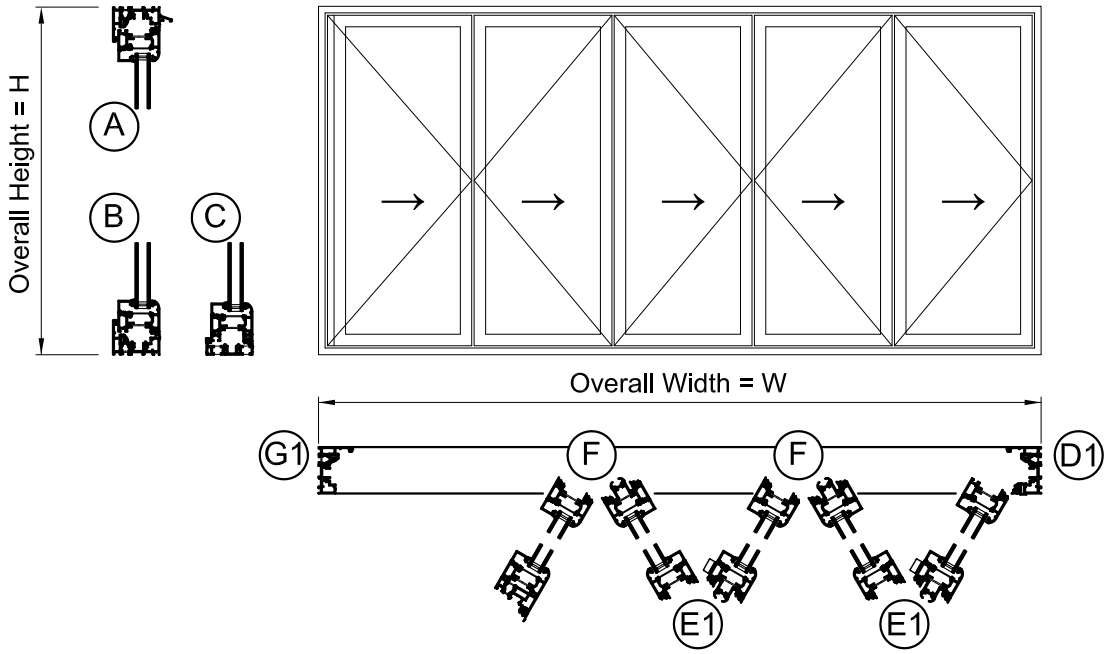
Part Ref	Description	Qty Req	UOM	Qty
PURD01EXT	Multi Point Door Lock Extension	1	Each	1
PURD01EXTK	Multi Point Door Lock Extension Keep	1	Each	1

Ali.PL.333

08.16

Ali FOLD - Outward Opening

Deductions - Option 14 - 5R



MINIMUM FRAME HEIGHT	:	2014mm	MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MAXIMUM FRAME HEIGHT			MINIMUM DOOR LEAF HEIGHT	:	1930mm
- FULLY FRAMED	:	2700mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
- PUR235NT LOW THRESHOLD	:	2695mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MINIMUM FRAME WIDTH	:	3174mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm
MAXIMUM FRAME WIDTH	:	5174mm			

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 174) / 5	10
SPW232233	Door Stiles	45° 45°	H - 84	10
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	1
PUR245	Keep Carrier	Sq. Sq.	H - 62	1
PUR246	Keep Carrier	Sq. Sq.	H - 62	1
PUR016	Glazing Bead	Sq. Sq.	H - 196	10
PUR016	Glazing Bead	Sq. Sq.	(W - 534) / 5	10

Glass	Deduction	Qty
Width	(W - 594) / 5	5
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 174) / 5	10
SPW232233	Door Stiles	45° 45°	H - 79	10
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	1
PUR234	Door Add-on	Sq. Sq.	(W - 174) / 5	10
PUR245	Keep Carrier	Sq. Sq.	H - 47	1
PUR246	Keep Carrier	Sq. Sq.	H - 47	1
PUR016	Glazing Bead	Sq. Sq.	H - 191	10
PUR016	Glazing Bead	Sq. Sq.	(W - 534) / 5	10

Glass	Deduction	Qty
Width	(W - 594) / 5	5
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.334

08.16

Accessories - Option 14 - 5R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	48	Each	48
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	68	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	76	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	20	100	1
PURD01	Multi Point Lock	1	Each	1
PURD01RHK	One Piece Keep RH	1	Each	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	9	Each	9
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	2	Each	2
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	2	Each	2
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	2	Each	2
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	2	3m	2
SFM4TSN	M4 S/Steel Nutsert	9	10	1
SFSCM0425	M4x25mm C/S M/C Screw	9	10	1
SFSCS07	No8x16mm S/Tap C/S Screw	12	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	9	100	1
SFSPS28	No8x12mm P/Head S/Tap Screw	16	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	16	100	1
SWWBS	Weather Bar Stud	18	Each	18

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	44	Each	44
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	108	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	80	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	20	Each	20
PURPK1	1mm Hinge Packer	12	Each	12
PURPK2	20x1mm Flat Packer	2	Each	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	20	Each	20
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	4	Each	4
PURSBEG	Adjustable Shoot Bolt End Gulde	4	Each	4
SPW49861	7 - 8mm 38mm Sleeve	2	Each	2
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	5	Pair	5
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

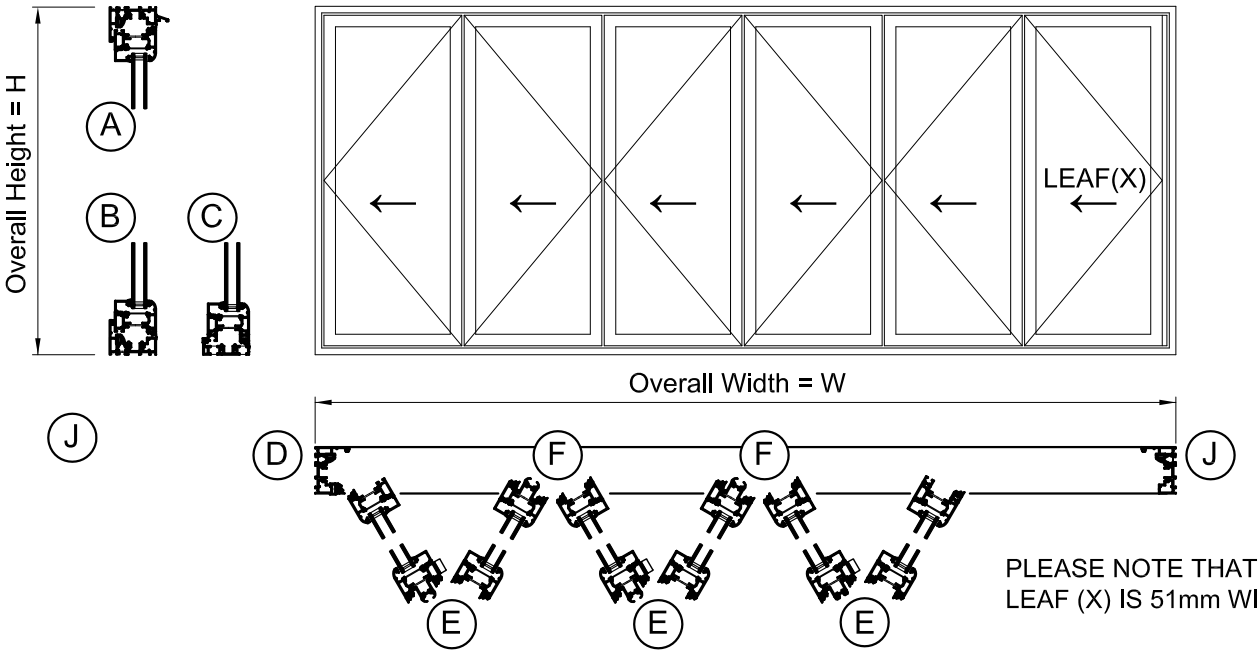
Part Ref	Description	Qty Req	UOM	Qty
PURD01EXT	Multi Point Door Lock Extension	1	Each	1
PURD01EXTK	Multi Point Door Lock Extension Keep	1	Each	1

Ali.PL.335

08.16

Ali FOLD - Outward Opening

Deductions - Option 15 - 6L



PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	3826mm
MAXIMUM FRAME WIDTH	:	5920mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-226) / 6	10
SPW232233	Door Rails	45° 45°	((W-226) / 6) + 51	2
SPW232233	Door Stiles	45° 45°	H - 84	12
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	12
PUR016	Glazing Bead	Sq. Sq.	(W-658) / 6	10
PUR016	Glazing Bead	Sq. Sq.	((W-658) / 6) + 51	2

Glass	Deduction	Qty
Width	(W-730) / 6	5
Height	H - 168	
Width	((W-730) / 6) + 51	1
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-226) / 6	10
SPW232233	Door Rails	45° 45°	((W-226) / 6) + 51	2
SPW232233	Door Stiles	45° 45°	H - 79	12
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	2
PUR234	Door Add-on	Sq. Sq.	(W-226) / 6	10
PUR234	Door Add-on	Sq. Sq.	((W-226) / 6) + 51	2
PUR016	Glazing Bead	Sq. Sq.	H - 191	12
PUR016	Glazing Bead	Sq. Sq.	(W-658) / 6	10
PUR016	Glazing Bead	Sq. Sq.	((W-658) / 6) + 51	2

Glass	Deduction	Qty
Width	(W-730) / 6	5
Height	H - 163	
Width	((W-730) / 6) + 51	1
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.336

08.16

Accessories - Option 15 - 6L

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	56	Each	56
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	78	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	90	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	24	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	11	Each	11
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA769LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	28	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SWWBS	Weather Bar Stud	21	Each	21
PURGS04	Casement Vent Glass Sup.	24	Each	24
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
SGP28X3MM	Glass Setting Block - Size 28x3mm	24	Each	24
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7-8mm x 38mm Sleeve	3	Each	3
SP2402CR	Door Corner Gasket	6	Each	6
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

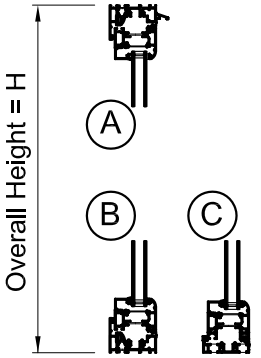
Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	44	Each	44
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	126	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	94	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

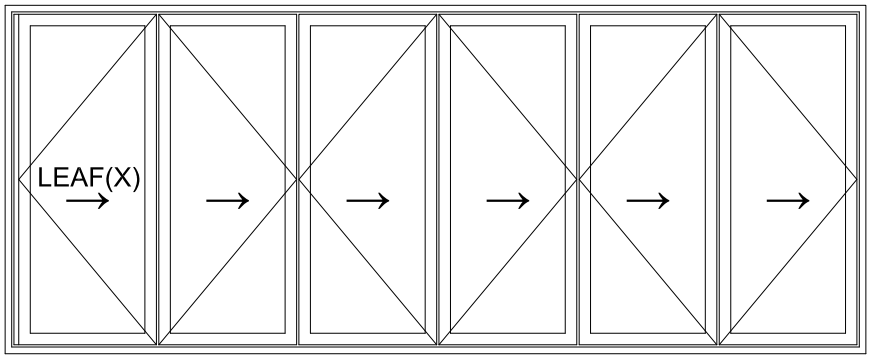
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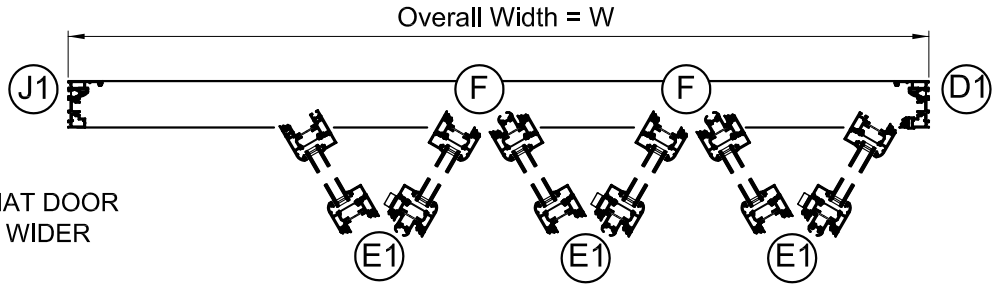
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Ali FOLD - Outward Opening

Deductions - Option 16 - 6R







PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	3826mm
MAXIMUM FRAME WIDTH	:	5920mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-226) / 6	10
SPW232233	Door Rails	45° 45°	((W-226) / 6) + 51	2
SPW232233	Door Stiles	45° 45°	H - 84	12
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	12
PUR016	Glazing Bead	Sq. Sq.	(W-658) / 6	10
PUR016	Glazing Bead	Sq. Sq.	((W-658) / 6) + 51	2

Glass	Deduction	Qty
Width	(W-730) / 6	5
Height	H - 168	
Width	((W-730) / 6) + 51	1
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-226) / 6	10
SPW232233	Door Rails	45° 45°	((W-226) / 6) + 51	2
SPW232233	Door Stiles	45° 45°	H - 79	12
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	2
PUR234	Door Add-on	Sq. Sq.	(W-226) / 6	10
PUR234	Door Add-on	Sq. Sq.	((W-226) / 6) + 51	2
PUR016	Glazing Bead	Sq. Sq.	H - 191	12
PUR016	Glazing Bead	Sq. Sq.	(W-658) / 6	10
PUR016	Glazing Bead	Sq. Sq.	((W-658) / 6) + 51	2

Glass	Deduction	Qty
Width	(W-730) / 6	5
Height	H - 163	
Width	((W-730) / 6) + 51	1
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.338

08.16

Accessories - Option 16 - 6R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	56	Each	56
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	78	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	90	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	24	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	11	Each	11
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA769LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	28	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SWWBS	Weather Bar Stud	21	Each	21
PURGS04	Casement Vent Glass Sup.	24	Each	24
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
SGP28X3MM	Glass Setting Block - Size 28x3mm	24	Each	24
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7-8mm x 38mm Sleeve	3	Each	3
SP2402CR	Door Corner Gasket	6	Each	6
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

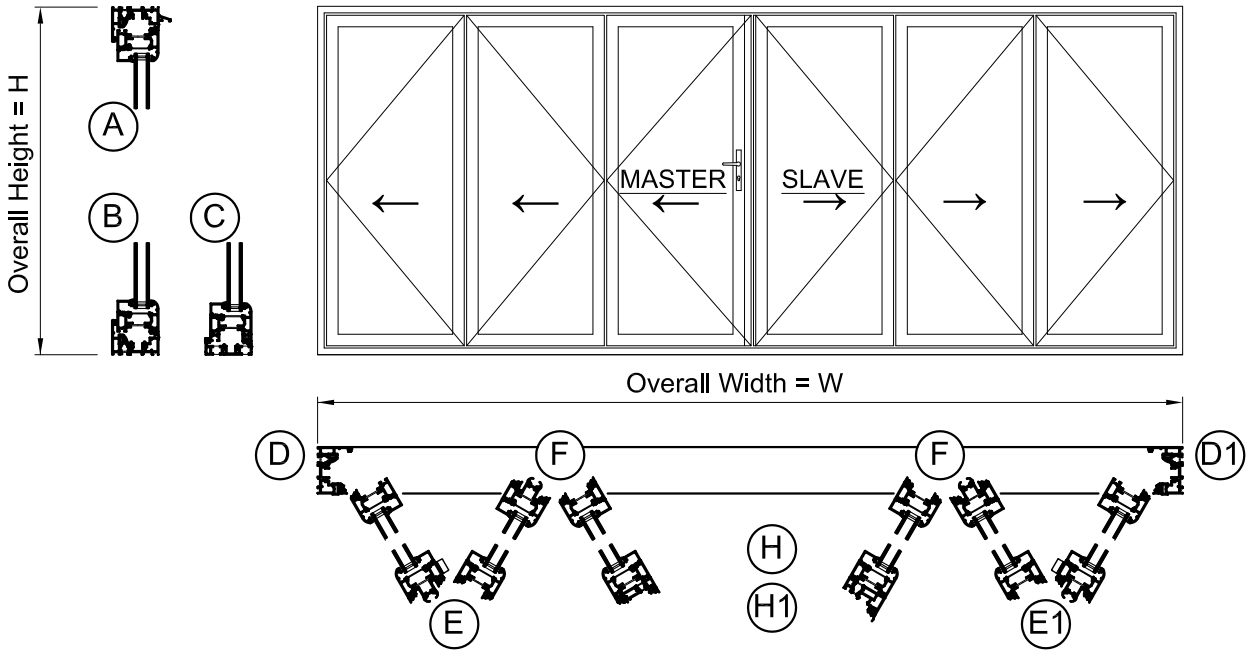
Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	44	Each	44
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	126	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	94	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

Ali.PL.339

08.16

Ali FOLD - Outward Opening

Deductions - Option 17A - 3L3R - Detail H Master/Slave



MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	3806mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 84	12
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 79	12
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 206) / 6	12
PUR016	Glazing Bead	Sq. Sq.	H - 191	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.340

08.16

Accessories - Option 17A - 3L3R - Detail H Master/Slave

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	56	Each	56
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	98	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	80	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	24	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BLH	Slave Lock Bottom Extension LH	1	Each	1
PURD03TLH	Slave Lock Top Extension LH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	12	Each	12
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	2	Each	2
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	2	Each	2
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	2	Each	2
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	1	3m	1
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	16	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	16	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	52	Each	52
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	146	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	84	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	24	Each	24
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURSB	Shoot Bolt	4	Each	4
PURSBEG	Adjustable Shoot Bolt End Guide	4	Each	4
SPW49861	7 - 8mm 38mm Sleeve	2	Each	2
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	6	Pair	6
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

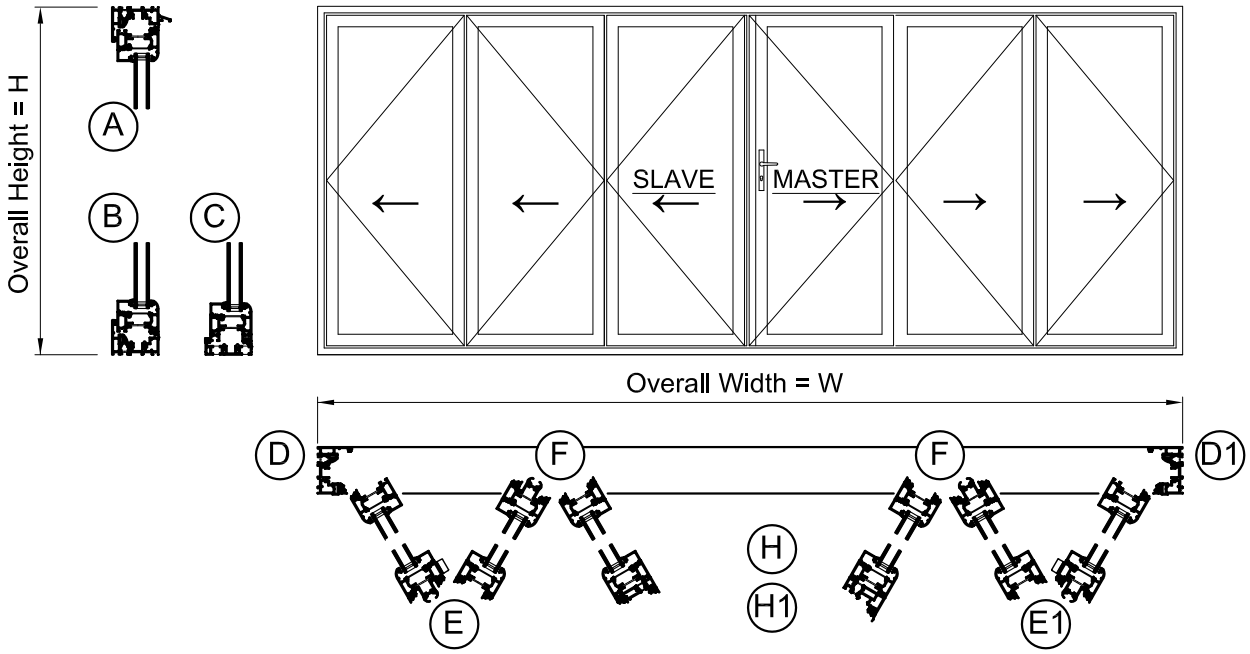
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

Ali.PL.341

08.16

Ali FOLD - Outward Opening

Deductions - Option 17B - 3L3R - Detail H1 Slave/Master



MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	3806mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 84	12
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 79	12
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 206) / 6	12
PUR016	Glazing Bead	Sq. Sq.	H - 191	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.342

08.16

Accessories - Option 17B - 3L3R - Detail H1 Slave/Master

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	56	Each	56
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	98	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	80	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	24	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BRH	Slave Lock Bottom Extension RH	1	Each	1
PURD03TRH	Slave Lock Top Extension RH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	12	Each	12
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	2	Each	2
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	2	Each	2
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	2	Each	2
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	1	3m	1
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	16	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	16	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	52	Each	52
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	146	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	84	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	24	Each	24
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURSB	Shoot Bolt	4	Each	4
PURSBEG	Adjustable Shoot Bolt End Guide	4	Each	4
SPW49861	7 - 8mm 38mm Sleeve	2	Each	2
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	6	Pair	6
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

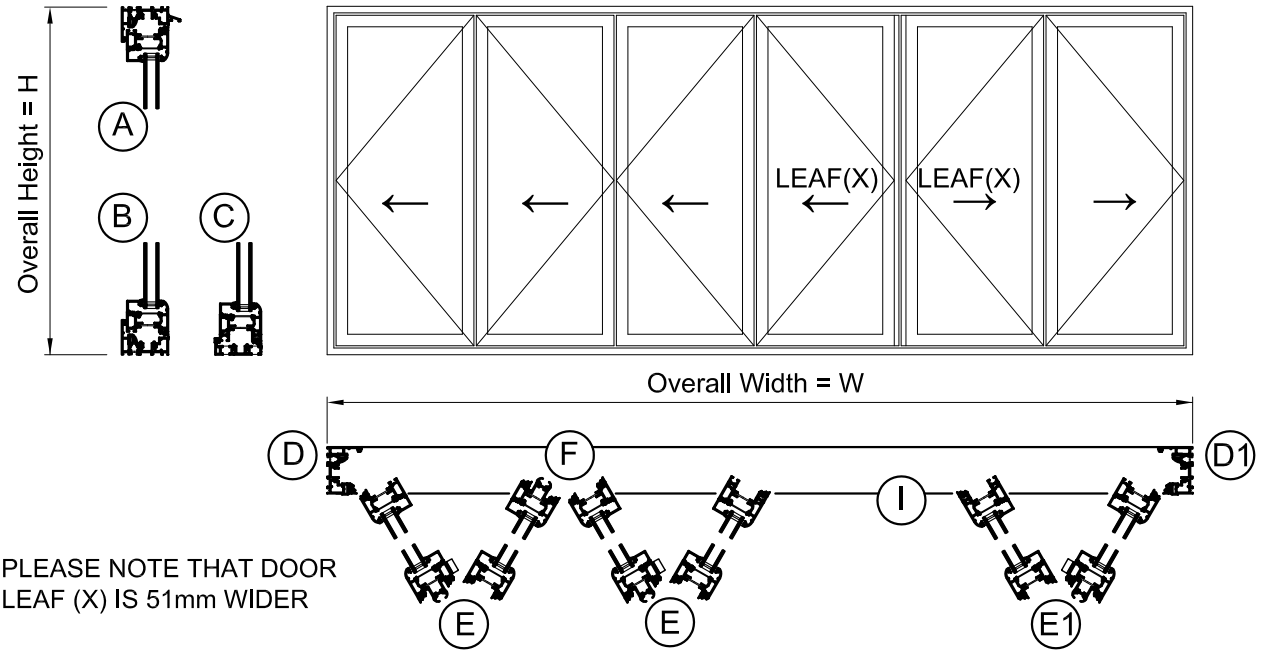
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

Ali.PL.343

08.16

Ali FOLD - Outward Opening

Deductions - Option 18 - 4L2R



PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	3889mm
MAXIMUM FRAME WIDTH	:	5983mm
MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-289) / 6	8
SPW232233	Door Rails	45° 45°	((W-289) / 6) + 51	4
SPW232233	Door Stiles	45° 45°	H - 84	12
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	4
PUR016	Glazing Bead	Sq. Sq.	H - 196	12
PUR016	Glazing Bead	Sq. Sq.	(W-721) / 6	8
PUR016	Glazing Bead	Sq. Sq.	((W-721) / 6) + 51	4

Glass	Deduction	Qty
Width	(W-793) / 6	4
Height	H - 168	
Width	((W-793) / 6) + 51	2
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-289) / 6	8
SPW232233	Door Rails	45° 45°	((W-289) / 6) + 51	4
SPW232233	Door Stiles	45° 45°	H - 79	12
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	4
PUR234	Door Add-on	Sq. Sq.	(W-289) / 6	8
PUR234	Door Add-on	Sq. Sq.	((W-289) / 6) + 51	4
PUR016	Glazing Bead	Sq. Sq.	H - 191	12
PUR016	Glazing Bead	Sq. Sq.	(W-721) / 6	8
PUR016	Glazing Bead	Sq. Sq.	((W-721) / 6) + 51	4

Glass	Deduction	Qty
Width	(W-793) / 6	4
Height	H - 163	
Width	((W-793) / 6) + 51	2
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.344

08.16

Accessories - Option 18 - 4L2R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	56	Each	56
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	102	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	72	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	24	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	13	Each	13
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
PURA769RHB or PURA769RHSN	FSD RH Half Top Roller - Black FSD RH Half Top Roller - Satin Nickel	1	Each	1
PURA768RHB or PURA768RHSN	FSD RH Half Bottom Roller - Black FSD RH Half Bottom Roller - Satin Nickel	1	Each	1
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA768LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	1	Each	1
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	32	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SWWBS	Weather Bar Stud	21	Each	21
PURGS04	Casement Vent Glass Sup.	24	Each	24
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
SGP28X3MM	Glass Setting Block - Size 28x3mm	24	Each	24
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	3	Each	3
SPW49861	7-8mm x 38mm Sleeve	3	Each	3
SP2402CR	Door Corner Gasket	7	Pair	7
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

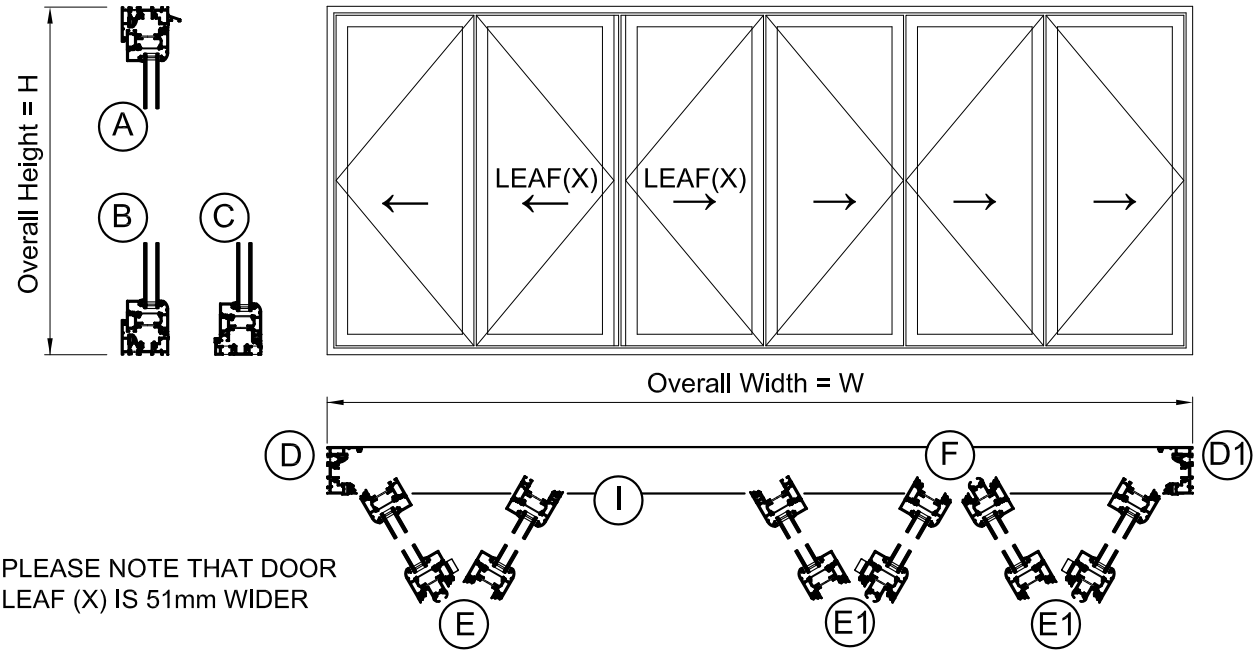
Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	52	Each	52
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	146	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	72	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

Ali.PL.345

08.16

Ali FOLD - Outward Opening

Deductions - Option 19 - 2L4R



PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	3889mm
MAXIMUM FRAME WIDTH	:	5983mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-289) / 6	8
SPW232233	Door Rails	45° 45°	((W-289) / 6) + 51	4
SPW232233	Door Stiles	45° 45°	H - 84	12
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	4
PUR016	Glazing Bead	Sq. Sq.	H - 196	12
PUR016	Glazing Bead	Sq. Sq.	(W-721) / 6	8
PUR016	Glazing Bead	Sq. Sq.	((W-721) / 6) + 51	4

Glass	Deduction	Qty
Width	(W-793) / 6	4
Height	H - 168	
Width	((W-793) / 6) + 51	2
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-289) / 6	8
SPW232233	Door Rails	45° 45°	((W-289) / 6) + 51	4
SPW232233	Door Stiles	45° 45°	H - 79	12
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	4
PUR234	Door Add-on	Sq. Sq.	(W-289) / 6	8
PUR234	Door Add-on	Sq. Sq.	((W-289) / 6) + 51	4
PUR016	Glazing Bead	Sq. Sq.	H - 191	12
PUR016	Glazing Bead	Sq. Sq.	(W-721) / 6	8
PUR016	Glazing Bead	Sq. Sq.	((W-721) / 6) + 51	4

Glass	Deduction	Qty
Width	(W-793) / 6	4
Height	H - 163	
Width	((W-793) / 6) + 51	2
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.346

08.16

Accessories - Option 19 - 2L4R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	56	Each	56
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	102	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	72	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	24	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	13	Each	13
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
PURA769RHB or PURA769RHSN	FSD RH Half Top Roller - Black FSD RH Half Top Roller - Satin Nickel	1	Each	1
PURA768RHB or PURA768RHSN	FSD RH Half Bottom Roller - Black FSD RH Half Bottom Roller - Satin Nickel	1	Each	1
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA768LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	1	Each	1
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	32	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SWWBS	Weather Bar Stud	21	Each	21
PURGS04	Casement Vent Glass Sup.	24	Each	24
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	24	Each	24
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	3	Each	3
SPW49861	7-8mm x 38mm Sleeve	3	Each	3
SP2402CR	Door Corner Gasket	7	Pair	7
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

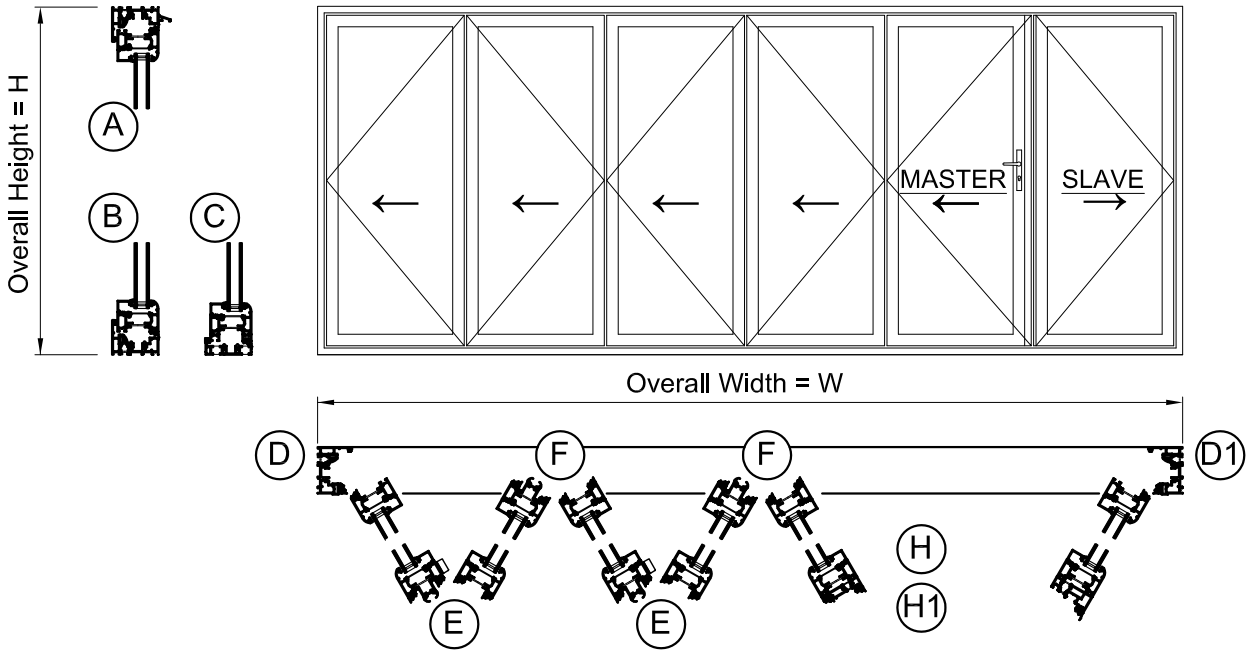
Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	52	Each	52
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	146	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	72	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

Ali.PL.347

08.16

Ali FOLD - Outward Opening

Deductions - Option 20A - 5L1R - Detail H Master/Slave



MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	3806mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 84	12
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 79	12
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 206) / 6	12
PUR016	Glazing Bead	Sq. Sq.	H - 191	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.348

08.16

Accessories - Option 20A - 5L1R - Detail H Master/Slave

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	56	Each	56
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	98	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	80	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	24	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BLH	Slave Lock Bottom Extension LH	1	Each	1
PURD03TLH	Slave Lock Top Extension LH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	12	Each	12
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	2	Each	2
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	2	Each	2
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	2	Each	2
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	2	3m	2
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	16	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	16	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	?	Each	?

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	52	Each	52
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	142	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	76	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	24	Each	24
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	4	Each	4
PURSBEG	Adjustable Shoot Bolt End Guide	4	Each	4
SPW49861	7 - 8mm 38mm Sleeve	2	Each	2
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	6	Pair	6
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

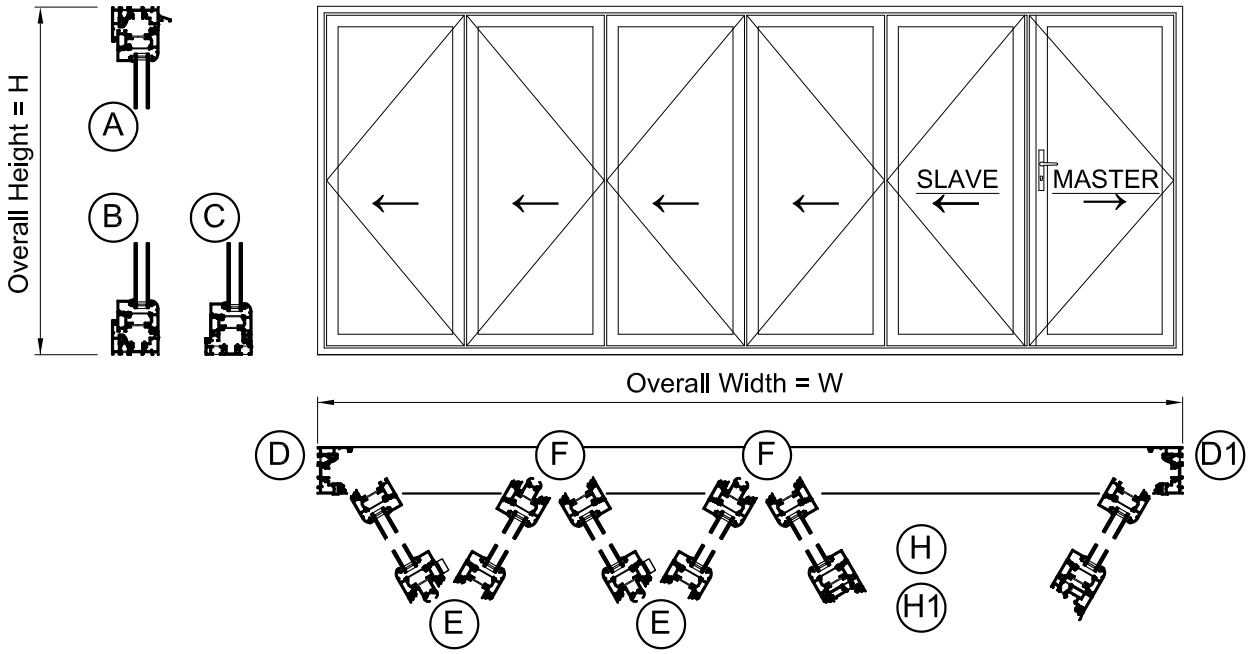
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

Ali.PL.349

08.16

Ali FOLD - Outward Opening

Deductions - Option 20B - 5L1R - Detail H1 Slave/Master



MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	3806mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 84	12
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 79	12
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 206) / 6	12
PUR016	Glazing Bead	Sq. Sq.	H - 191	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.350

08.16

Accessories - Option 20B - 5L1R - Detail H1 Slave/Master

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	56	Each	56
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	98	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	80	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	24	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BRH	Slave Lock Bottom Extension RH	1	Each	1
PURD03TRH	Slave Lock Top Extension RH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	12	Each	12
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	2	Each	2
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	2	Each	2
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	2	Each	2
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	2	3m	2
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	16	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	16	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	?	Each	?

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	52	Each	52
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	142	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	76	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	24	Each	24
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	4	Each	4
PURSBEG	Adjustable Shoot Bolt End Guide	4	Each	4
SPW49861	7 - 8mm 38mm Sleeve	2	Each	2
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	6	Pair	6
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

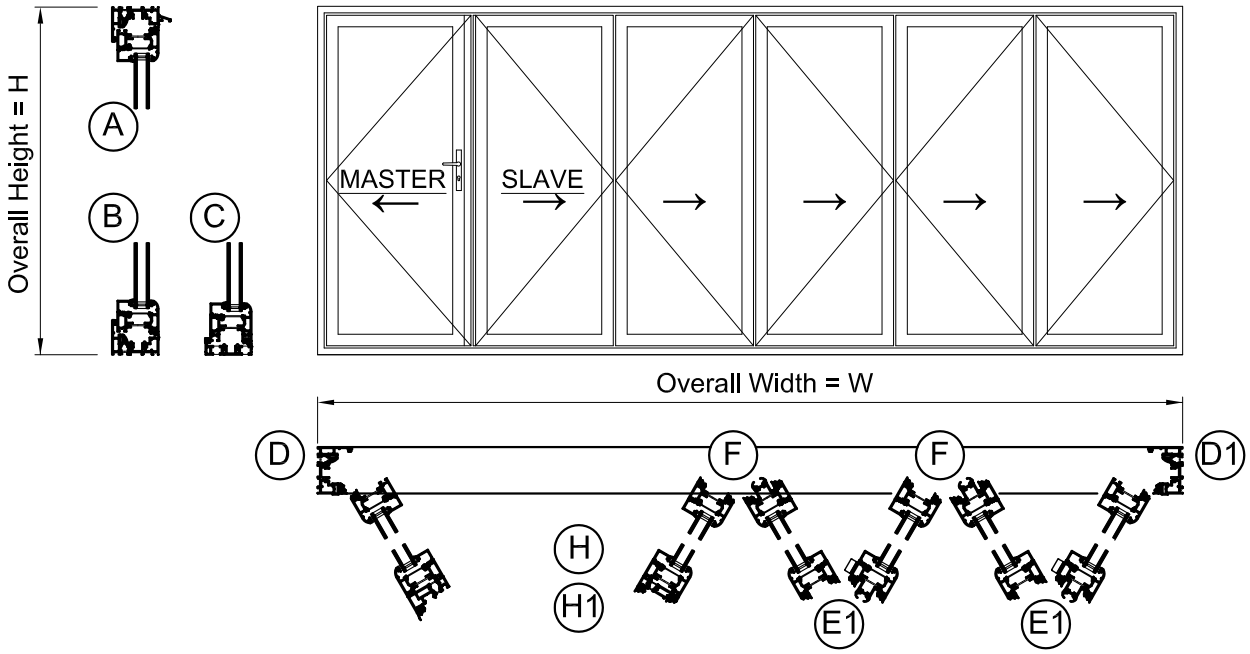
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

Ali.PL.351

08.16

Ali FOLD - Outward Opening

Deductions - Option 21A - 1L5R - Detail H Master/Slave



MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	3806mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 84	12
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 79	12
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 206) / 6	12
PUR016	Glazing Bead	Sq. Sq.	H - 191	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.352

08.16

Accessories - Option 21A - 1L5R - Detail H Master/Slave

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	56	Each	56
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	98	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	80	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	24	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BLH	Slave Lock Bottom Extension LH	1	Each	1
PURD03TLH	Slave Lock Top Extension LH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	12	Each	12
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	2	Each	2
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	2	Each	2
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	2	Each	2
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	2	3m	2
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	16	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	16	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	?	Each	?

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	52	Each	52
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	142	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	76	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	24	Each	24
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	4	Each	4
PURSBEG	Adjustable Shoot Bolt End Guide	4	Each	4
SPW49861	7 - 8mm 38mm Sleeve	2	Each	2
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	6	Pair	6
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

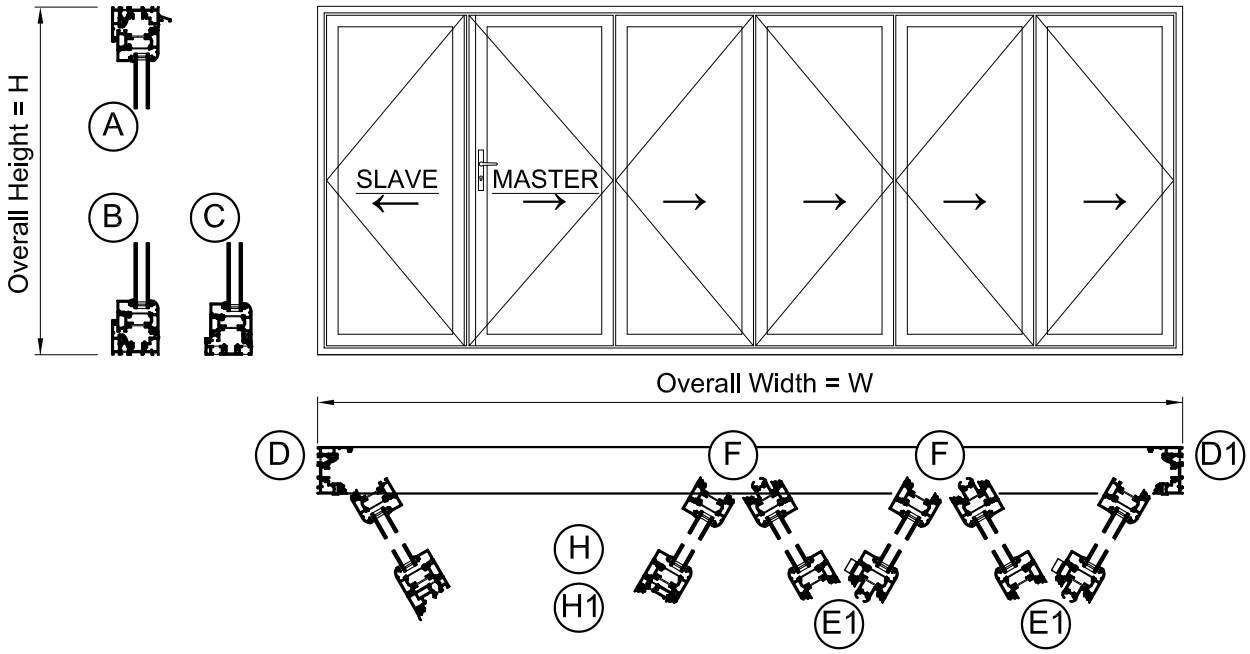
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

Ali.PL.353

08.16

Ali FOLD - Outward Opening

Deductions - Option 21B - 1L5R - Detail H1 Slave/Master



MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	3806mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 84	12
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 206) / 6	12
SPW232233	Door Stiles	45° 45°	H - 79	12
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 206) / 6	12
PUR016	Glazing Bead	Sq. Sq.	H - 191	12
PUR016	Glazing Bead	Sq. Sq.	(W - 638) / 6	12

Glass	Deduction	Qty
Width	(W - 710) / 6	6
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.354

08.16

Accessories - Option 21B - 1L5R - Detail H1 Slave/Master

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	56	Each	56
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	98	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	80	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	24	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BRH	Slave Lock Bottom Extension RH	1	Each	1
PURD03TRH	Slave Lock Top Extension RH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	12	Each	12
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	2	Each	2
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	2	Each	2
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	2	Each	2
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	2	3m	2
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	16	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	16	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	?	Each	?

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	52	Each	52
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	142	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	76	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	24	Each	24
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	2	6m	2
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	4	Each	4
PURSBEG	Adjustable Shoot Bolt End Guide	4	Each	4
SPW49861	7 - 8mm 38mm Sleeve	2	Each	2
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	6	Pair	6
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

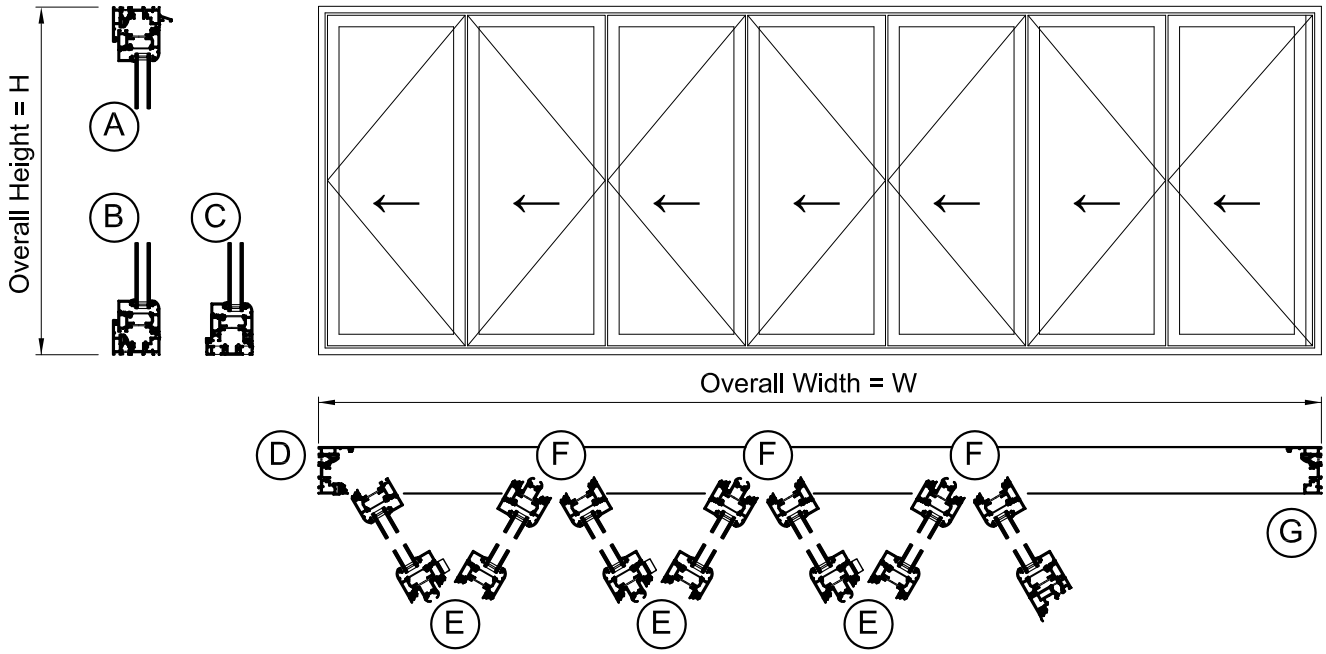
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

Ali.PL.355

08.16

Ali FOLD - Outward Opening

Deductions - Option 22 - 7L



MINIMUM FRAME HEIGHT	:	2014mm	MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MAXIMUM FRAME HEIGHT			MINIMUM DOOR LEAF HEIGHT	:	1930mm
- FULLY FRAMED	:	2700mm	MAXIMUM DOOR LEAF HEIGHT	:	2616mm
- PUR235NT LOW THRESHOLD	:	2695mm	MINIMUM DOOR LEAF WIDTH	:	600mm
MINIMUM FRAME WIDTH	:	4396mm	MAXIMUM DOOR LEAF WIDTH	:	1000mm
MAXIMUM FRAME WIDTH	:	6000mm			

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 196) / 7	14
SPW232233	Door Stiles	45° 45°	H - 84	14
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	1
PUR245	Keep Carrier	Sq. Sq.	H - 62	1
PUR246	Keep Carrier	Sq. Sq.	H - 62	1
PUR016	Glazing Bead	Sq. Sq.	H - 196	14
PUR016	Glazing Bead	Sq. Sq.	(W - 700) / 7	14

Glass	Deduction	Qty
Width	(W - 784) / 7	7
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 196) / 7	14
SPW232233	Door Stiles	45° 45°	H - 79	14
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	1
PUR245	Keep Carrier	Sq. Sq.	H - 47	1
PUR246	Keep Carrier	Sq. Sq.	H - 47	1
PUR234	Door Add-on	Sq. Sq.	(W - 196) / 7	14
PUR016	Glazing Bead	Sq. Sq.	H - 191	14
PUR016	Glazing Bead	Sq. Sq.	(W - 700) / 7	14

Glass	Deduction	Qty
Width	(W - 784) / 7	7
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.356

08.16

Accessories - Option 22 - 7L

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	64	Each	64
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	86	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	112	100	2
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	28	100	1
PURD01	Multi Point Lock	1	Each	1
PURD01LHK	One Piece Keep LH	1	Each	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	12	Each	12
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	9	10	1
SFSCM0425	M4x25mm C/S M/C Screw	9	10	1
SFSCS07	No8x16mm S/Tap C/S Screw	12	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	9	100	1
SFSPS28	No8x12mm P/Head S/Tap Screw	24	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	60	Each	60
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	138	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	116	100	2
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	28	Each	28
PURPK1	1mm Hinge Packer	12	Each	12
PURPK2	20x1mm Flat Packer	2	Each	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	28	Each	28
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7 - 8mm 38mm Sleeve	3	Each	3
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	7	Pair	7
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

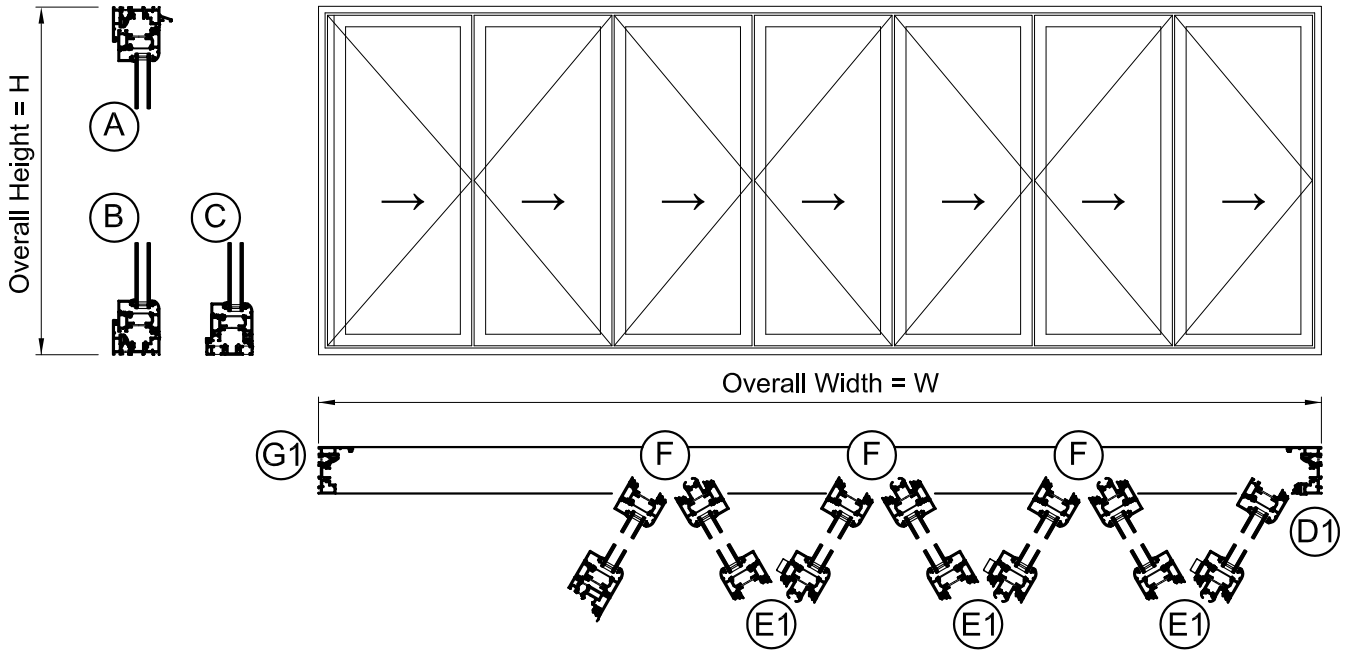
Part Ref	Description	Qty Req	UOM	Qty
PURD01EXT	Multi Point Door Lock Extension	1	Each	1
PURD01EXTK	Multi Point Door Lock Extension Keep	1	Each	1

Ali.PL.357

08.16

Ali FOLD - Outward Opening

Deductions - Option 23 - 7R



MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	4396mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 196) / 7	14
SPW232233	Door Stiles	45° 45°	H - 84	14
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	1
PUR245	Keep Carrier	Sq. Sq.	H - 62	1
PUR246	Keep Carrier	Sq. Sq.	H - 62	1
PUR016	Glazing Bead	Sq. Sq.	H - 196	14
PUR016	Glazing Bead	Sq. Sq.	(W - 700) / 7	14

Glass	Deduction	Qty
Width	(W - 784) / 7	7
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 196) / 7	14
SPW232233	Door Stiles	45° 45°	H - 79	14
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	1
PUR245	Keep Carrier	Sq. Sq.	H - 47	1
PUR246	Keep Carrier	Sq. Sq.	H - 47	1
PUR234	Door Add-on	Sq. Sq.	(W - 196) / 7	14
PUR016	Glazing Bead	Sq. Sq.	H - 191	14
PUR016	Glazing Bead	Sq. Sq.	(W - 700) / 7	14

Glass	Deduction	Qty
Width	(W - 784) / 7	7
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.358

08.16

Accessories - Option 23 - 7R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	64	Each	64
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	86	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	112	100	2
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	28	100	1
PURD01	Multi Point Lock	1	Each	1
PURD01RHK	One Piece Keep RH	1	Each	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	12	Each	12
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	9	10	1
SFSCM0425	M4x25mm C/S M/C Screw	9	10	1
SFSCS07	No8x16mm S/Tap C/S Screw	12	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	9	100	1
SFSPS28	No8x12mm P/Head S/Tap Screw	24	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	60	Each	60
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	138	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	114	100	2
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	28	Each	28
PURPK1	1mm Hinge Packer	12	Each	12
PURPK2	20x1mm Flat Packer	2	Each	2
SGP28X3MM	Glass Setting Block - Size 28x3mm	28	Each	28
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7 - 8mm 38mm Sleeve	3	Each	3
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	7	Pair	7
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

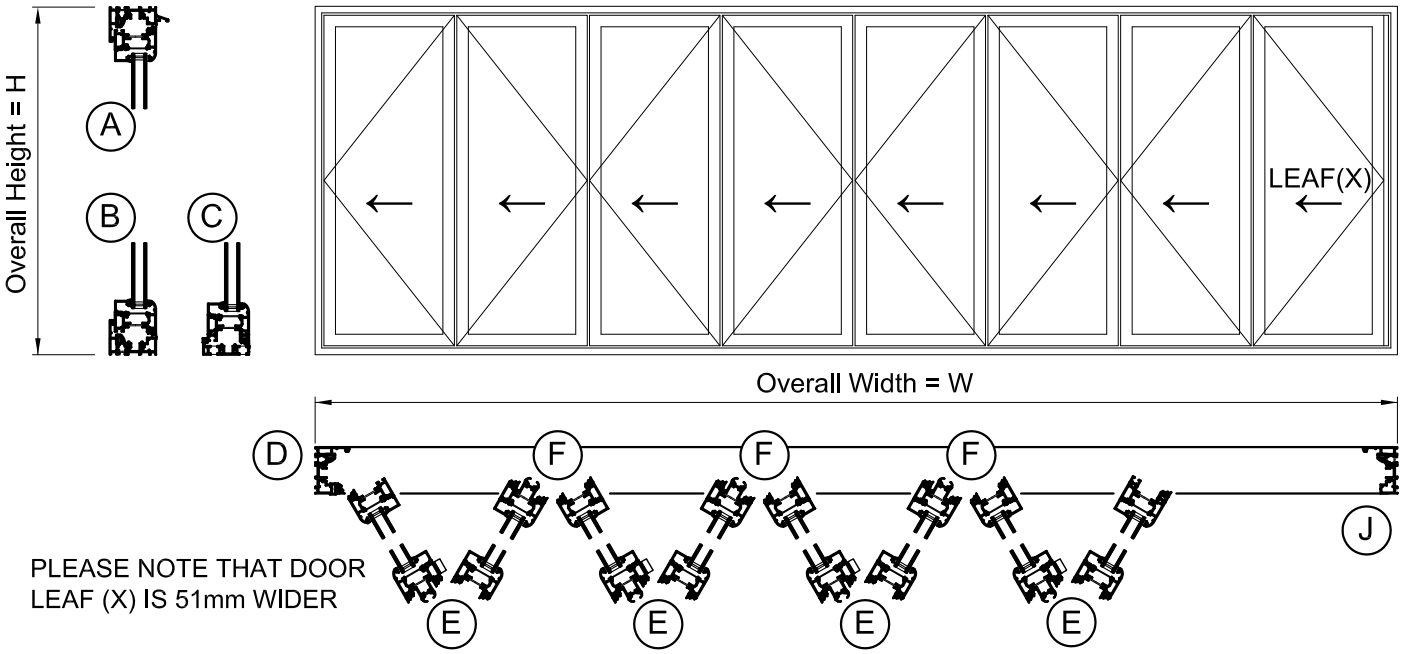
Part Ref	Description	Qty Req	UOM	Qty
PURD01EXT	Multi Point Door Lock Extension	1	Each	1
PURD01EXTK	Multi Point Door Lock Extension Keep	1	Each	1

Ali.PL.359

08.16

Ali FOLD - Outward Opening

Deductions - Option 24 - 8L



PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5048mm
MAXIMUM FRAME WIDTH	:	6000mm
MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-248) / 8	14
SPW232233	Door Rails	45° 45°	((W-248) / 8) + 51	2
SPW232233	Door Stiles	45° 45°	H - 84	16
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W-824) / 8	14
PUR016	Glazing Bead	Sq. Sq.	((W-824) / 8) + 51	2

Glass	Deduction	Qty
Width	(W-920) / 8	7
Height	H - 168	
Width	((W-920) / 8) + 51	1
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-248) / 8	14
SPW232233	Door Rails	45° 45°	((W-248) / 8) + 51	2
SPW232233	Door Stiles	45° 45°	H - 79	16
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	2
PUR234	Door Add-on	Sq. Sq.	(W-248) / 8	14
PUR234	Door Add-on	Sq. Sq.	((W-248) / 8) + 51	2
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W-824) / 8	14
PUR016	Glazing Bead	Sq. Sq.	((W-824) / 8) + 51	2

Glass	Deduction	Qty
Width	(W-920) / 8	7
Height	H - 163	
Width	((W-920) / 8) + 51	1
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.360

08.16

Accessories - Option 24 - 8L

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	96	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	126	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	154	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	130	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	14	Each	14
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	4	Each	4
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA769LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURD527TC	Intermediate Door Lock	4	Each	4
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	4	Each	4
SFSTR3M	8mm GRD 8.8 Tie Rod	4	3m	4
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	36	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	32	100	1
SWWBS	Weather Bar Stud	21	Each	21
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	4	6m	4
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	4	Each	4
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURSB	Shoot Bolt	8	Each	8
PURSBEG	Adjustable Shoot Bolt End Guide	8	Each	8
SPW49861	7-8mm x 38mm Sleeve	4	Each	4
SP2402CR	Door Corner Gasket	8	Pair	8
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

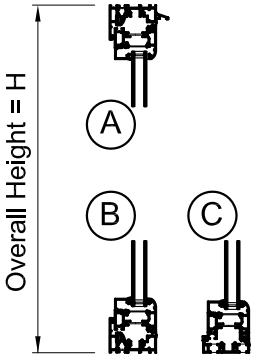
NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

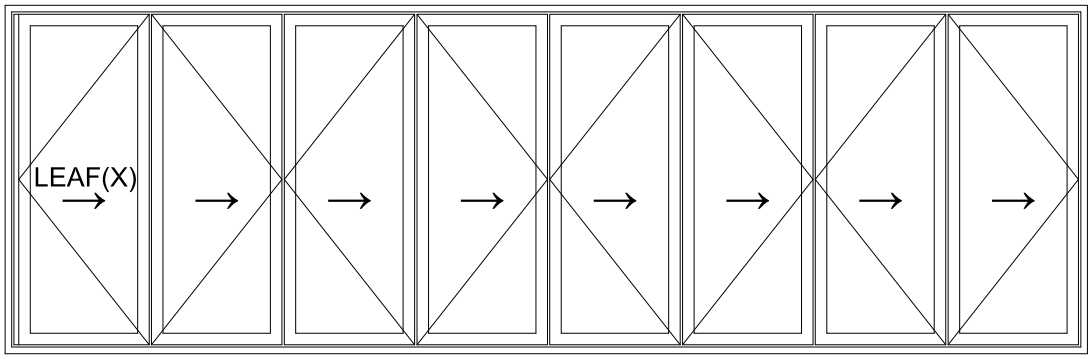
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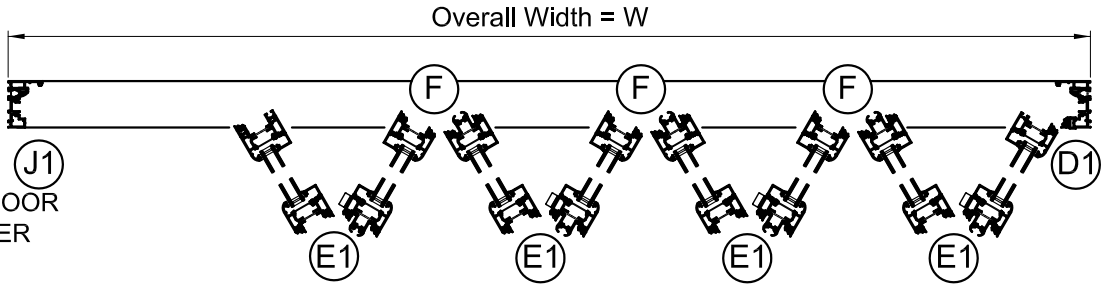
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Ali FOLD - Outward Opening

Deductions - Option 25 - 8R







PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5048mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-248) / 8	14
SPW232233	Door Rails	45° 45°	((W-248) / 8) + 51	2
SPW232233	Door Stiles	45° 45°	H - 84	16
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W-824) / 8	14
PUR016	Glazing Bead	Sq. Sq.	((W-824) / 8) + 51	2

Glass	Deduction	Qty
Width	(W-920) / 8	7
Height	H - 168	
Width	((W-920) / 8) + 51	1
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-248) / 8	14
SPW232233	Door Rails	45° 45°	((W-248) / 8) + 51	2
SPW232233	Door Stiles	45° 45°	H - 79	16
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	2
PUR234	Door Add-on	Sq. Sq.	(W-248) / 8	14
PUR234	Door Add-on	Sq. Sq.	((W-248) / 8) + 51	2
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W-824) / 8	14
PUR016	Glazing Bead	Sq. Sq.	((W-824) / 8) + 51	2

Glass	Deduction	Qty
Width	(W-920) / 8	7
Height	H - 163	
Width	((W-920) / 8) + 51	1
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.362

08.16

Accesories - Option 25 - 8R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	96	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	126	100	2
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	14	Each	14
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	4	Each	4
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA769LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURD527TC	Intermediate Door Lock	4	Each	4
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	4	Each	4
SFSTR3M	8mm GRD 8.8 Tie Rod	4	3m	4
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	36	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	32	100	1
SWWBS	Weather Bar Stud	21	Each	21
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	4	6m	4
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURSB	Shoot Bolt	8	Each	8
PURSBEG	Adjustable Shoot Bolt End Guide	8	Each	8
SPW49861	7-8mm x 38mm Sleeve	4	Each	4
SP2402CR	Door Corner Gasket	8	Pair	8
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

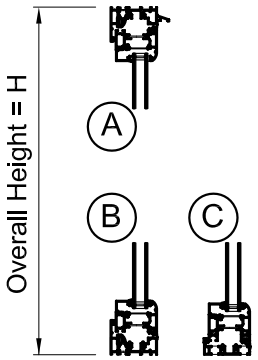
Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	154	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	130	100	2
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

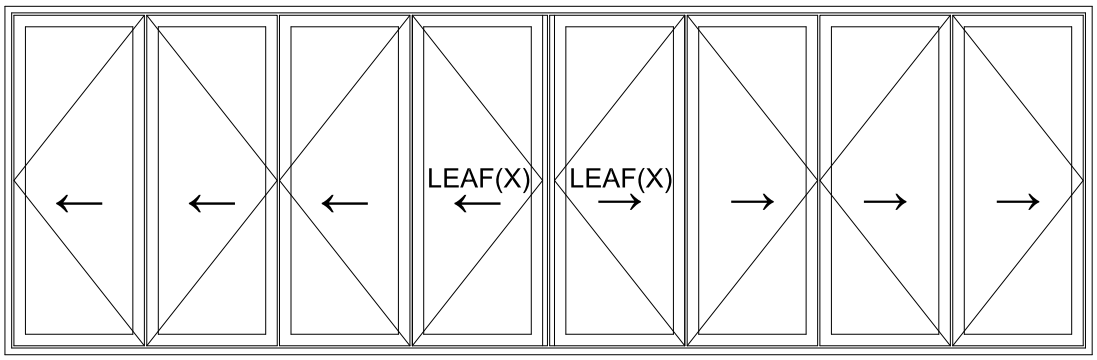
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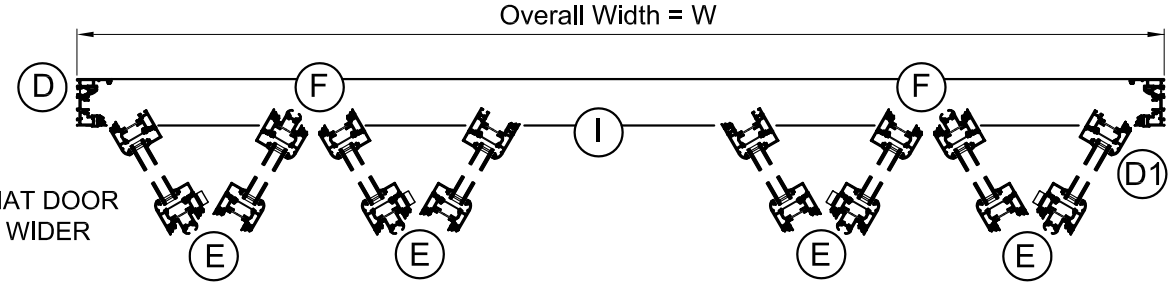
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Ali FOLD - Outward Opening

Deductions - Option 26 - 4L4R







PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5111mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-311) / 8	12
SPW232233	Door Rails	45° 45°	((W-311) / 8) + 51	4
SPW232233	Door Stiles	45° 45°	H - 84	12
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	4
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W-887) / 8	12
PUR016	Glazing Bead	Sq. Sq.	((W-887) / 8) + 51	4

Glass	Deduction	Qty
Width	(W-983) / 8	6
Height	H - 168	
Width	((W-983) / 8) + 51	2
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-311) / 8	12
SPW232233	Door Rails	45° 45°	((W-311) / 8) + 51	4
SPW232233	Door Stiles	45° 45°	H - 79	16
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	4
PUR234	Door Add-on	Sq. Sq.	(W-311) / 8	12
PUR234	Door Add-on	Sq. Sq.	((W-311) / 8) + 51	4
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W-887) / 8	12
PUR016	Glazing Bead	Sq. Sq.	((W-887) / 8) + 51	4

Glass	Deduction	Qty
Width	(W-983) / 8	6
Height	H - 163	
Width	((W-983) / 8) + 51	2
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.364

08.16

Accessories - Option 26 - 4L4R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	120	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	108	100	2
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	180	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	112	100	2
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	16	Each	16
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	4	Each	4
PURA769RHB or PURA769RHSN	FSD RH Half Top Roller - Black FSD RH Half Top Roller - Satin Nickel	1	Each	1
PURA768RHB or PURA768RHSN	FSD RH Half Bottom Roller - Black FSD RH Half Bottom Roller - Satin Nickel	1	Each	1
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA768LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURD527TC	Intermediate Door Lock	4	Each	4
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	4	Each	4
SFSTR3M	8mm GRD 8.8 Tie Rod	4	3m	4
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	40	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	32	100	1
SWWBS	Weather Bar Stud	21	Each	21
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	32	Each	32
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	4	Each	4
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURSB	Shoot Bolt	8	Each	8
PURSBEG	Adjustable Shoot Bolt End Guide	8	Each	8
SPW49861	7-8mm x 38mm Sleeve	4	Each	4
SP2402CR	Door Corner Gasket	9	Pair	9
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

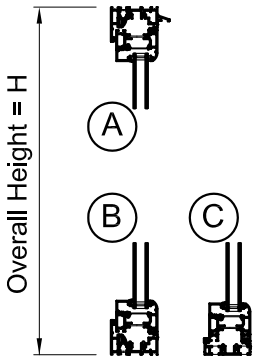
NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

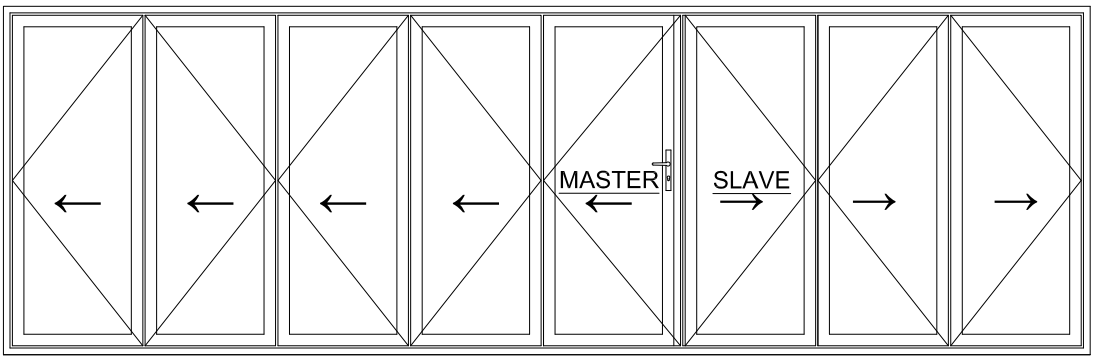
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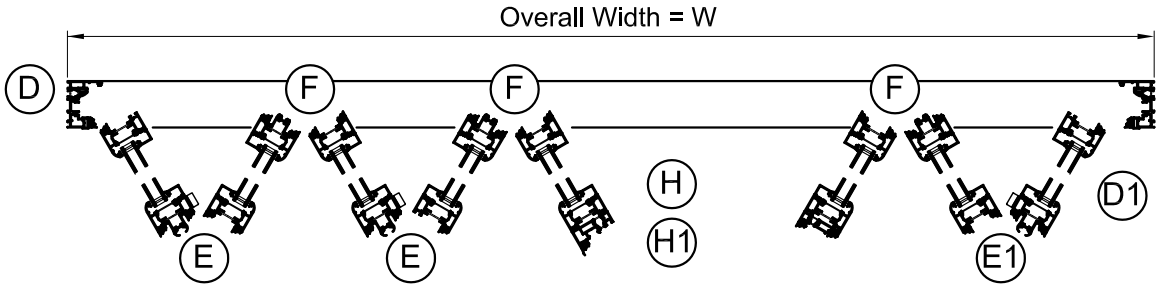
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Ali FOLD - Outward Opening

Deductions - Option 27A - 5L3R - Detail H Master/Slave







MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5028mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 84	16
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 79	16
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 228) / 8	16
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.366

08.16

Accessories - Option 27A - 5L3R - Detail H Master/Slave

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	116	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	116	100	2
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BLH	Slave Lock Bottom Extension LH	1	Each	1
PURD03TLH	Slave Lock Top Extension LH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	15	Each	15
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	24	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	176	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	120	100	2
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7 - 8mm 38mm Sleeve	3	Each	3
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	8	Pair	8
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

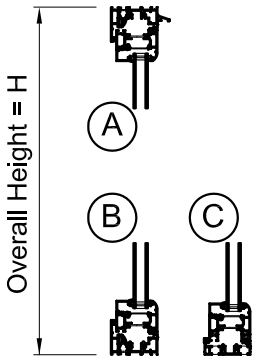
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

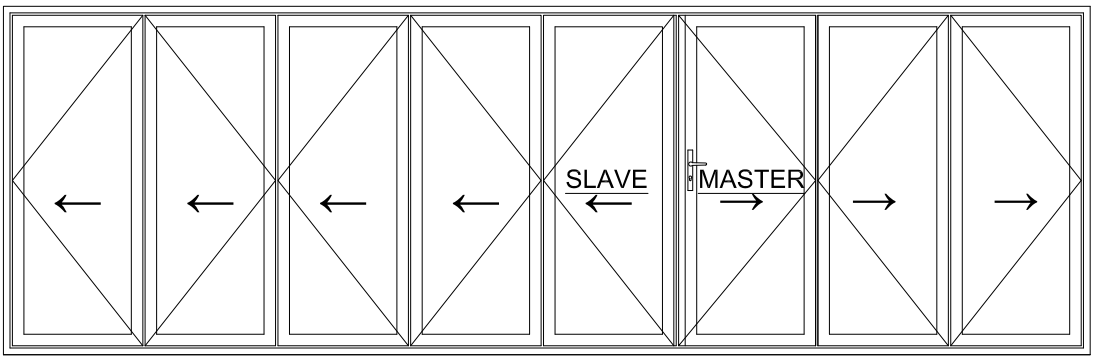
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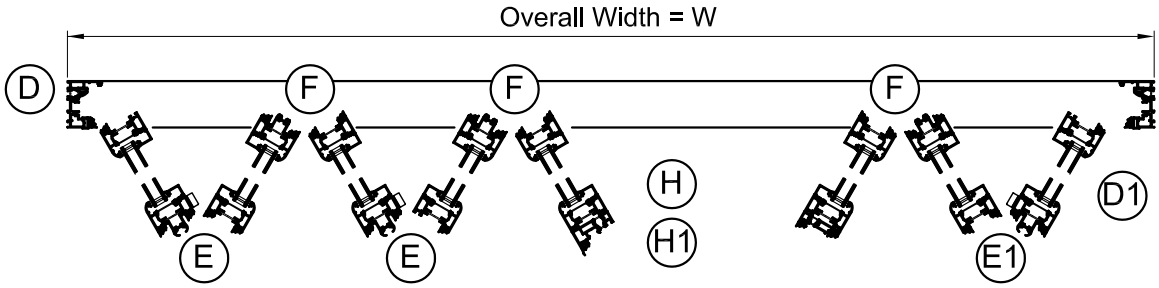
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Ali FOLD - Outward Opening

Deductions - Option 27B - 5L3R - Detail H1 Slave/Master







MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5028mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 84	16
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 79	16
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 228) / 8	16
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.368

08.16

Accessories - Option 27B - 5L3R - Detail H1 Slave/Master

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	116	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	116	100	2
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BRH	Slave Lock Bottom Extension RH	1	Each	1
PURD03TRH	Slave Lock Top Extension RH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	15	Each	15
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	24	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	176	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	120	100	2
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7 - 8mm 38mm Sleeve	3	Each	3
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	8	Pair	8
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

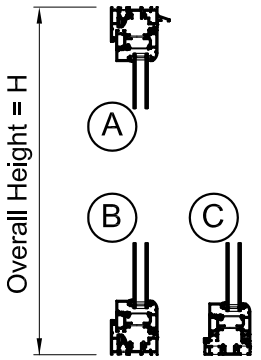
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

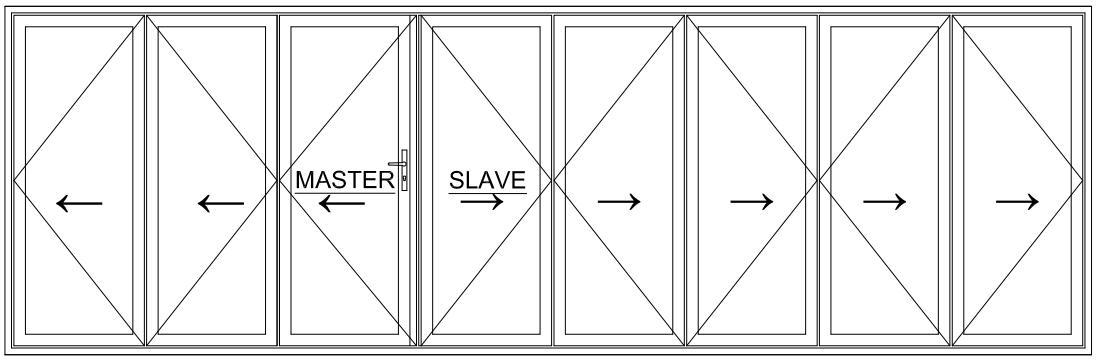
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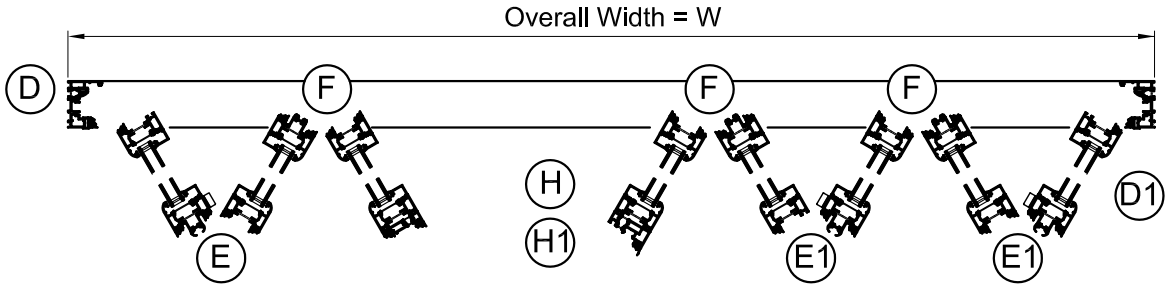
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Ali FOLD - Outward Opening

Deductions - Option 28A - 3L5R - Detail H Master/Slave







MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5028mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 84	16
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 79	16
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 228) / 8	16
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.370

08.16

Accessories - Option 28A - 3L5R - Detail H Master/Slave

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	116	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	116	100	2
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BLH	Slave Lock Bottom Extension LH	1	Each	1
PURD03TLH	Slave Lock Top Extension LH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	15	Each	15
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	24	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	176	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	120	100	2
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7 - 8mm 38mm Sleeve	3	Each	3
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	8	Pair	8
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

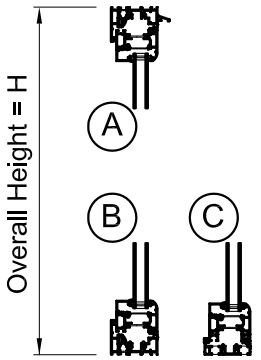
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

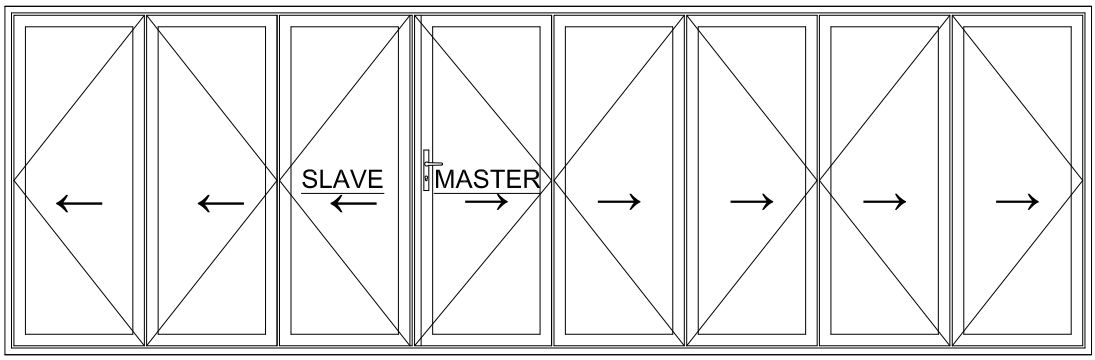
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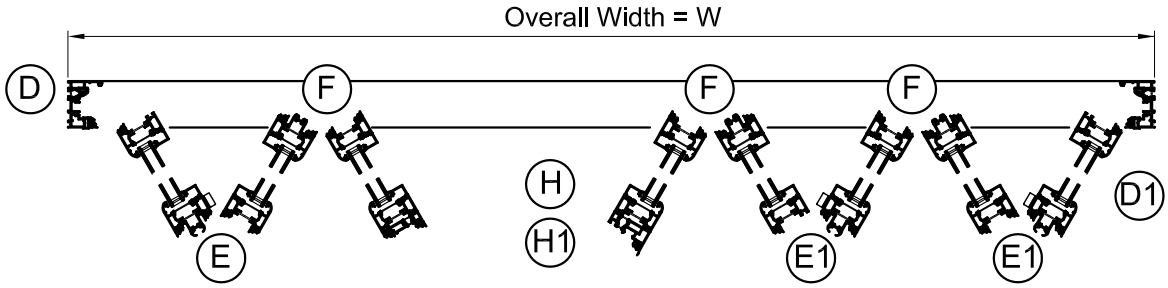
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Ali FOLD - Outward Opening

Deductions - Option 28B - 3L5R - Detail H1 Slave/Master







MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5028mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 84	16
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 79	16
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 228) / 8	16
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.372

08.16

Accessories - Option 28B - 3L5R - Detail H1 Slave/Master

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	116	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	116	100	2
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BRH	Slave Lock Bottom Extension RH	1	Each	1
PURD03TRH	Slave Lock Top Extension RH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	15	Each	15
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	24	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	176	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	120	100	2
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	2	Each	2
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7 - 8mm 38mm Sleeve	3	Each	3
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	8	Pair	8
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

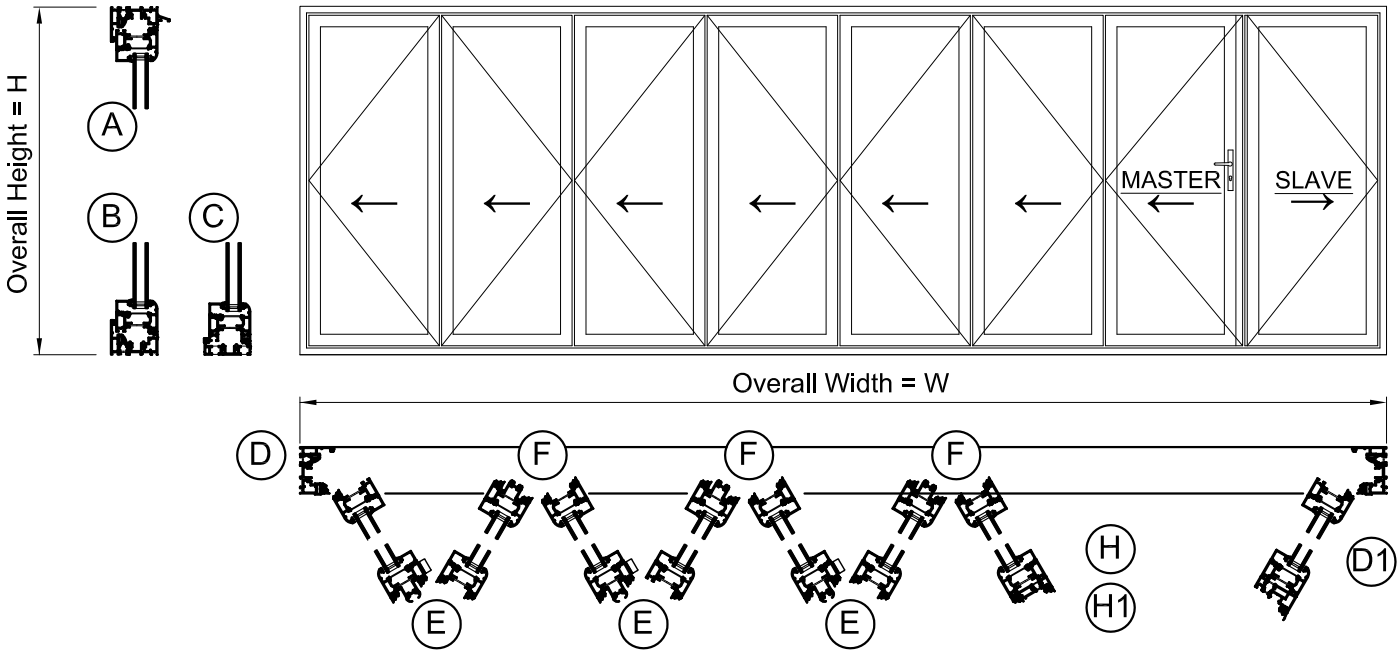
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

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08.16

Ali FOLD - Outward Opening

Deductions - Option 29A - 7L1R - Detail H Master/Slave



MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5028mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 84	16
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 79	16
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 228) / 8	16
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.374

08.16

Accessories - Option 29A - 7L1R - Detail H Master/Slave

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	116	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	116	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BLH	Slave Lock Bottom Extension LH	1	Each	1
PURD03TLH	Slave Lock Top Extension LH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	15	Each	15
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	24	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	176	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	120	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7 - 8mm 38mm Sleeve	3	Each	3
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	8	Pair	8
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

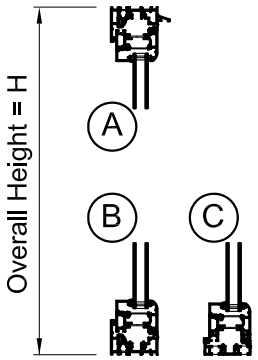
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

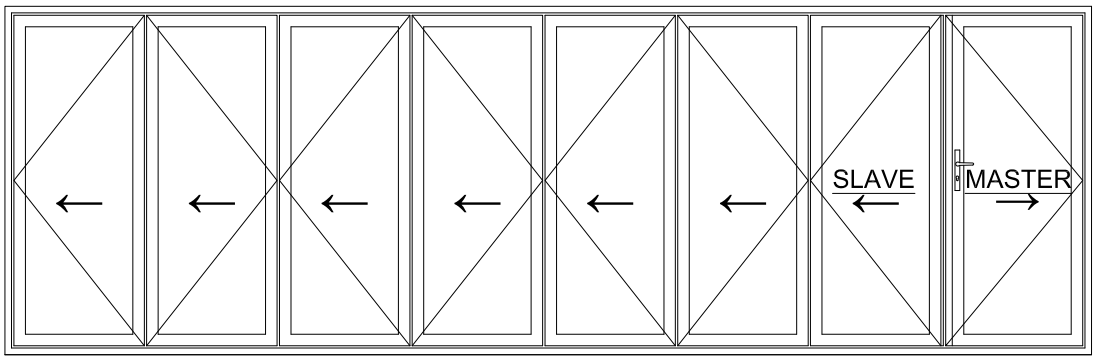
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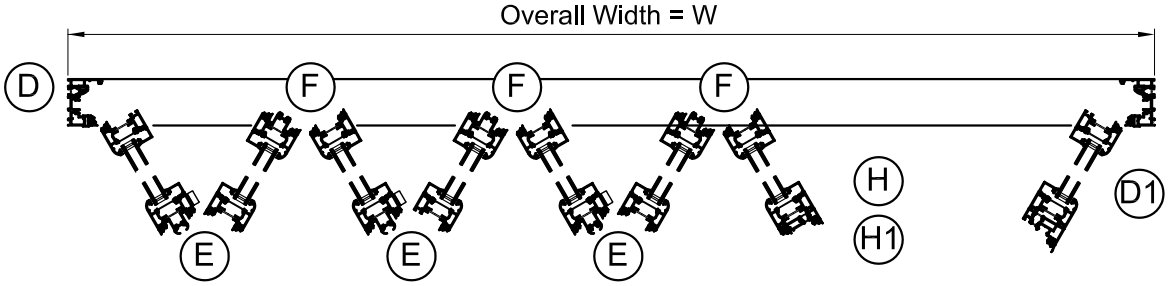
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Ali FOLD - Outward Opening

Deductions - Option 29B - 7L1R - Detail H1 Slave/Master







MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5028mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 84	16
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 79	16
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 228) / 8	16
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 163	

Ali FOLD - Outward Opening

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08.16

Accessories - Option 29B - 7L1R - Detail H1 Slave/Master

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	116	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	116	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BRH	Slave Lock Bottom Extension RH	1	Each	1
PURD03TRH	Slave Lock Top Extension RH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	15	Each	15
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	24	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	176	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	120	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7 - 8mm 38mm Sleeve	3	Each	3
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	8	Pair	8
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

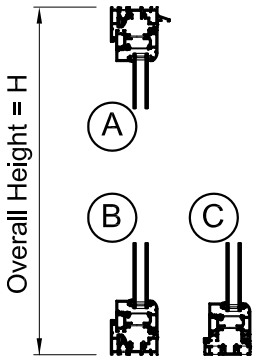
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

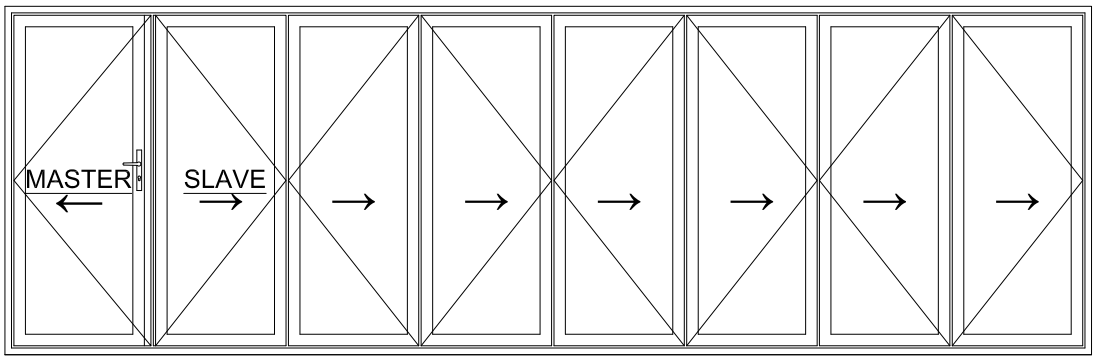
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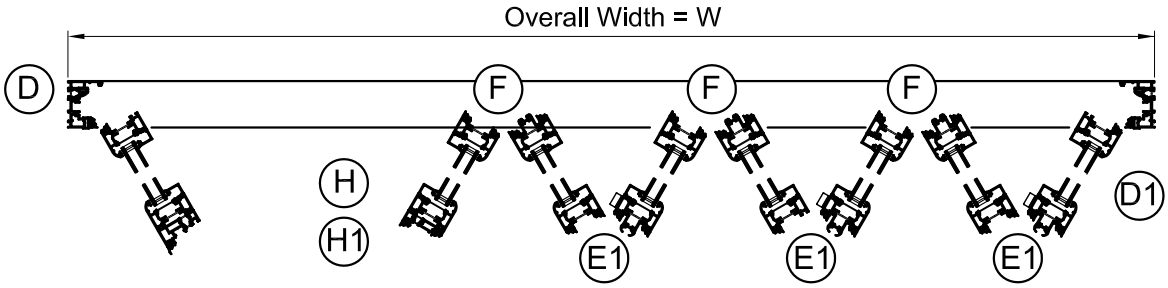
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Ali FOLD - Outward Opening

Deductions - Option 30A - 1L7R - Detail H Master/Slave







MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5028mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 84	16
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 79	16
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 228) / 8	16
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.378

08.16

Accessories - Option 30A - 1L7R - Detail H Master/Slave

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	116	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	116	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BLH	Slave Lock Bottom Extension LH	1	Each	1
PURD03TLH	Slave Lock Top Extension LH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	15	Each	15
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	24	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	176	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	120	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7 - 8mm 38mm Sleeve	3	Each	3
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	8	Pair	8
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

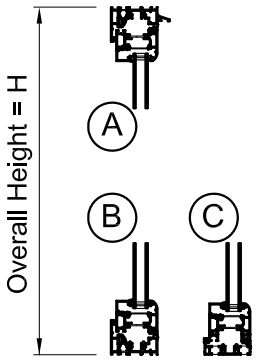
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

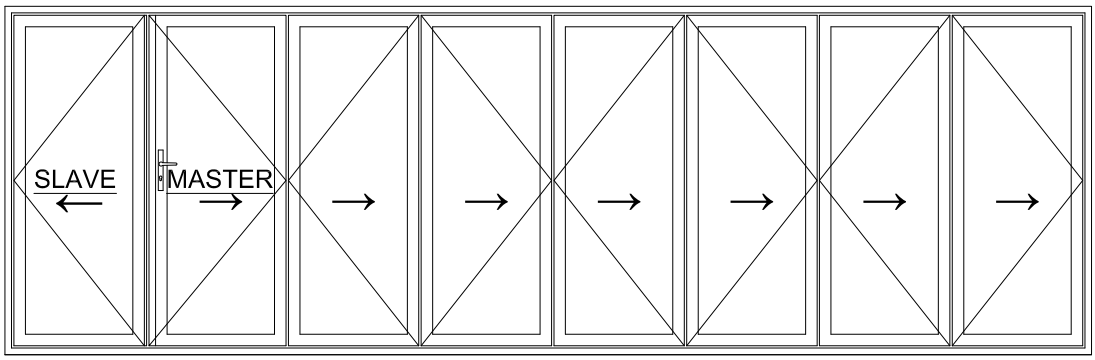
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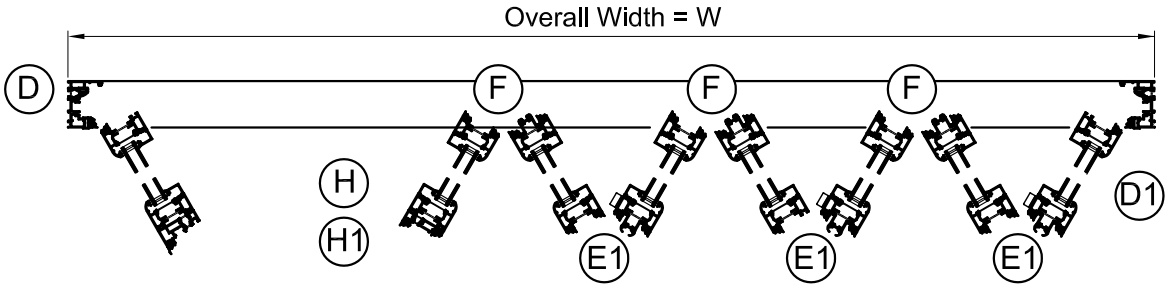
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Ali FOLD - Outward Opening

Deductions - Option 30B - 1L7R - Detail H1 Slave/Master







MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5028mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 84	16
SPW236237	Lock Stile	Sq. Sq.	H - 98	1
SPW238250	Slave Stile	Sq. Sq.	H - 84	1
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W - 228) / 8	16
SPW232233	Door Stiles	45° 45°	H - 79	16
SPW236237	Lock Stile	Sq. Sq.	H - 81	1
SPW238250	Slave Stile	Sq. Sq.	H - 67	1
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	(W - 228) / 8	16
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W - 804) / 8	16

Glass	Deduction	Qty
Width	(W - 900) / 8	8
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.380

08.16

Accessories - Option 30B - 1L7R - Detail H1 Slave/Master

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
PUR247F	Keep Carrier	2	Each	2
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	116	100	1
SFSCS03	No8x12mm S/Tap C/S Screw	116	100	1
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURD02B	Multi Point Lock Bottom Extension	1	Each	1
PURD02T	Multi Point Lock Top Extension	1	Each	1
PURD03BRH	Slave Lock Bottom Extension RH	1	Each	1
PURD03TRH	Slave Lock Top Extension RH	1	Each	1
PURSD03SBK	Shoot Bolt Plate	2	Each	2
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	15	Each	15
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	3	Each	3
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	3	Each	3
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	3	Each	3
SP4555AB	Anti Bump Cylinder	1	Each	1
PURD527TC	Intermediate Door Lock	3	Each	3
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	3	Each	3
SH050428LLW & SP690W or SH050420LLSN & SP690S or SH050427LLB & SP690B or SHSLLW & M6X90MMW or SHSLLSN & M6X90MM or SHSLLB & M6X90MMB	Door Handle L/L - White Handle Fixing Screw - White Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Door Handle L/L - Black Handle Fixing Screw - Black Security Door Handle L/L - White Security Handle Fixing Screw - White Security Door Handle L/L - Satin Nickel Handle Fixing Screw - Silver Security Door Handle L/L - Black Security Handle Fixing Screw - Black	1	Pair	1
SFSTR3M	8mm GRD 8.8 Tie Rod	3	3m	3
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	24	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	24	100	1
SFSCS850	No8x50mm S/Tap C/S Screw	9	100	1
SFSCS29	No8x38mm S/Tap C/S Screw	18	100	1
SWWBS	Weather Bar Stud	21	Each	21

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR247F	Keep Carrier	1	Each	1
PUR248F	Keep Carrier - Threshold	1	Each	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	176	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	120	100	1
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL CONT.

Part Ref	Description	Qty Req	UOM	Qty
PURLSEC	Lock Stile End Caps	2	Pair	2
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	3	Each	3
PURMAG02B or PURMAG02SN or PURMAG02W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	1	Each	1
PURSB	Shoot Bolt	6	Each	6
PURSBEG	Adjustable Shoot Bolt End Guide	6	Each	6
SPW49861	7 - 8mm 38mm Sleeve	3	Each	3
SP2401CR	Door Corner Gasket	1	Pair	1
SP2402CR	Door Corner Gasket	8	Pair	8
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

TABLE 'D' - EXTENSIONS

ORDER WHEN DOOR LEAFS ARE A HEIGHT OF 2300 - 2616mm

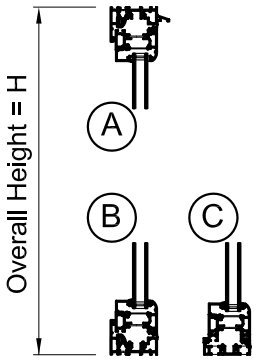
Part Ref	Description	Qty Req	UOM	Qty
PURD02EXT	Door Lock Extension	1	Each	1
PURD03EXT	Slave Door Extension	1	Each	1

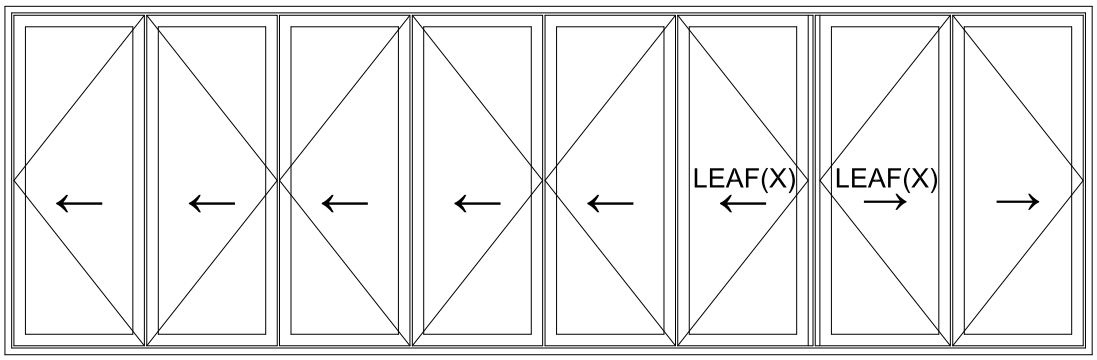
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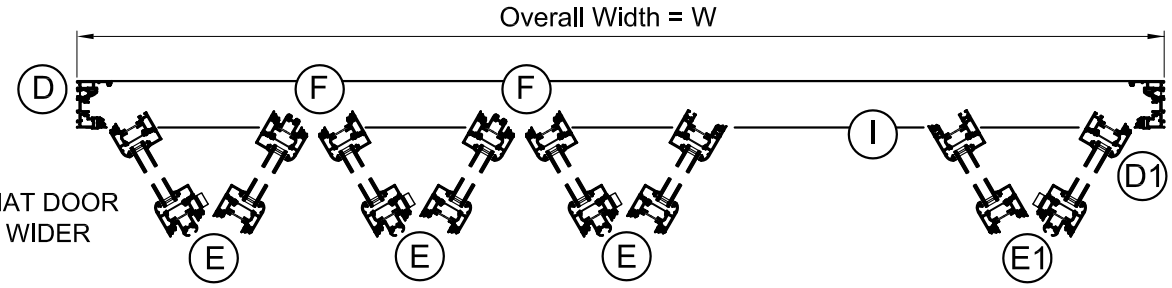
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Ali FOLD - Outward Opening

Deductions - Option 31 - 6L2R







PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5111mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-311) / 8	12
SPW232233	Door Rails	45° 45°	((W-311) / 8) + 51	4
SPW232233	Door Stiles	45° 45°	H - 84	16
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	4
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W-887) / 8	12
PUR016	Glazing Bead	Sq. Sq.	((W-887) / 8) + 51	4

Glass	Deduction	Qty
Width	(W-983) / 8	6
Height	H - 168	
Width	((W-983) / 8) + 51	2
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-311) / 8	12
SPW232233	Door Rails	45° 45°	((W-311) / 8) + 51	4
SPW232233	Door Stiles	45° 45°	H - 79	16
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	4
PUR234	Door Add-on	Sq. Sq.	(W-311) / 8	12
PUR234	Door Add-on	Sq. Sq.	((W-311) / 8) + 51	4
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W-887) / 8	12
PUR016	Glazing Bead	Sq. Sq.	((W-887) / 8) + 51	4

Glass	Deduction	Qty
Width	(W-983) / 8	6
Height	H - 163	
Width	((W-983) / 8) + 51	2
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.382

08.16

Accessories - Option 31 - 6L2R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	120	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	108	100	2
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	180	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	112	100	2
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	16	Each	16
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	4	Each	4
PURA769RHB or PURA769RHSN	FSD RH Half Top Roller - Black FSD RH Half Top Roller - Satin Nickel	1	Each	1
PURA768RHB or PURA768RHSN	FSD RH Half Bottom Roller - Black FSD RH Half Bottom Roller - Satin Nickel	1	Each	1
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA768LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURD527TC	Intermediate Door Lock	4	Each	4
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	4	Each	4
SFSTR3M	8mm GRD 8.8 Tie Rod	4	3m	4
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	40	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	32	100	1
SWWBS	Weather Bar Stud	21	Each	21
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	4	Each	4
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURSB	Shoot Bolt	8	Each	8
PURSBEG	Adjustable Shoot Bolt End Guide	8	Each	8
SPW49861	7-8mm x 38mm Sleeve	4	Each	4
SP2402CR	Door Corner Gasket	9	Pair	9
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

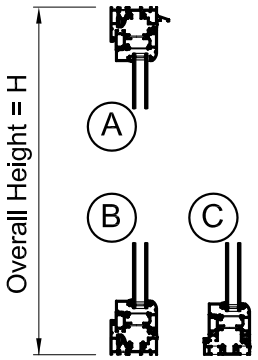
NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.

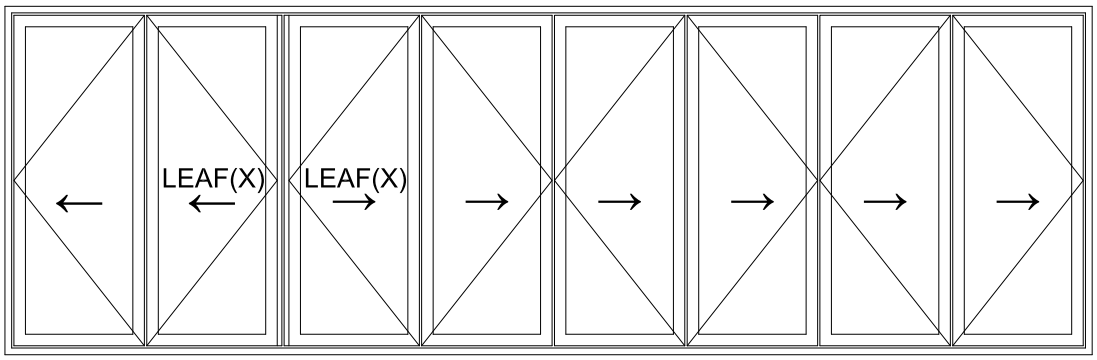
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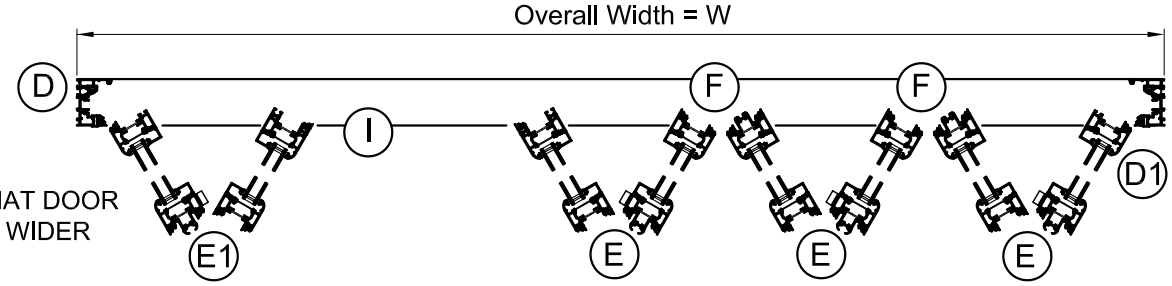
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Ali FOLD - Outward Opening

Deductions - Option 32 - 2L6R







PLEASE NOTE THAT DOOR LEAF (X) IS 51mm WIDER

MINIMUM FRAME HEIGHT	:	2014mm
MAXIMUM FRAME HEIGHT		
- FULLY FRAMED	:	2700mm
- PUR235NT LOW THRESHOLD	:	2695mm
MINIMUM FRAME WIDTH	:	5111mm
MAXIMUM FRAME WIDTH	:	6000mm

MAXIMUM WEIGHT PER DOOR LEAF	:	100Kg
MINIMUM DOOR LEAF HEIGHT	:	1930mm
MAXIMUM DOOR LEAF HEIGHT	:	2616mm
MINIMUM DOOR LEAF WIDTH	:	600mm
MAXIMUM DOOR LEAF WIDTH	:	1000mm

IF FULLY FRAMED WITH SPW230231 OUTERFRAME USE TABLE 'A', OR WHEN USING THE PUR235NT LOW THRESHOLD USE TABLE 'B'

TABLE 'A' - SPW230231 OUTERFRAME

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head/Thres	45° 45°	W	2
SPW230231	Jambs	45° 45°	H	2
SPW232233	Door Rails	45° 45°	(W-311) / 8	16
SPW232233	Door Rails	45° 45°	((W-311) / 8) + 51	4
SPW232233	Door Stiles	45° 45°	H - 84	16
PUR239	Hinge Jamb	Sq. Sq.	H - 62	2
PUR234	Door Add-on	Sq. Sq.	H - 84	4
PUR016	Glazing Bead	Sq. Sq.	H - 196	16
PUR016	Glazing Bead	Sq. Sq.	(W-887) / 8	12
PUR016	Glazing Bead	Sq. Sq.	((W-887) / 8) + 51	4

Glass	Deduction	Qty
Width	(W-983) / 8	6
Height	H - 168	
Width	((W-983) / 8) + 51	2
Height	H - 168	

TABLE 'B' - PUR235NT LOW THRESHOLD

Section	Position	Cut Angle	Deduction	Qty
SPW230231	Head	45° 45°	W	1
SPW230231	Jamb	45° Sq.	H - 16	1
SPW230231	Jamb	Sq. 45°	H - 16	1
PUR235NT	Threshold	Sq. Sq.	W	1
SPW232233	Door Rails	45° 45°	(W-311) / 8	12
SPW232233	Door Rails	45° 45°	((W-311) / 8) + 51	4
SPW232233	Door Stiles	45° 45°	H - 79	16
PUR239	Hinge Jamb	Sq. Sq.	H - 47	2
PUR234	Door Add-on	Sq. Sq.	H - 67	4
PUR234	Door Add-on	Sq. Sq.	(W-311) / 8	12
PUR234	Door Add-on	Sq. Sq.	((W-311) / 8) + 51	4
PUR016	Glazing Bead	Sq. Sq.	H - 191	16
PUR016	Glazing Bead	Sq. Sq.	(W-887) / 8	12
PUR016	Glazing Bead	Sq. Sq.	((W-887) / 8) + 51	4

Glass	Deduction	Qty
Width	(W-983) / 8	6
Height	H - 163	
Width	((W-983) / 8) + 51	2
Height	H - 163	

Ali FOLD - Outward Opening

Ali.PL.384

08.16

Accessories - Option 32 - 2L6R

TABLE 'A' - SPW230231 FULLY FRAMED

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	72	Each	72
SW4CH15	15mm St/Steel Corner Chevron	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	120	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	108	100	2
SFSCM0408	M4x8mm C/S Screw	32	100	1

TABLE 'B' - PUR235NT LOW THRESHOLD

Part Ref	Description	Qty Req	UOM	Qty
PUR021CT or PUR021MC	Corner Cleat Mechanical Corner Cleat	68	Each	68
SW4CH15	15mm St/Steel Corner Chevron	2	100	1
PUR235EC	Low Threshold End Cap	2	Each	2
SFSCS0819	No 8x19mm Csk S/Tap Screw	4	100	1
SFSCS30	No8x25mm S/Tap C/S Pozi Head Screw	180	100	2
SFSCS03	No8x12mm S/Tap C/S Screw	112	100	2
SFSCS0832	No8x32mm S/Tap C/S Screw	4	100	1
SFSCM0408	M4x8mm C/S Screw	16	100	1

TABLE 'C' - UNIVERSAL

Part Ref	Description	Qty Req	UOM	Qty
SW4CH7	7mm St/Steel Corner Chevron	32	100	1
PURA764B or PURA764SN	FSD Hinge Kit - Black FSD Hinge Kit - Satin Nickel	16	Each	16
PURA765B or PURA765SN or PURA765BSN	FSD Hinge Handle - Black FSD Hinge Handle - Satin Nickel FSD Hinge Handle - Black & Satin Nickel	4	Each	4
PURA769RHB or PURA769RHSN	FSD RH Half Top Roller - Black FSD RH Half Top Roller - Satin Nickel	1	Each	1
PURA768RHB or PURA768RHSN	FSD RH Half Bottom Roller - Black FSD RH Half Bottom Roller - Satin Nickel	1	Each	1
PURA769LHB or PURA769LHSN	FSD LH Half Top Roller - Black FSD LH Half Top Roller - Satin Nickel	1	Each	1
PURA768LHB or PURA768LHSN	FSD LH Half Bottom Roller - Black FSD LH Half Bottom Roller - Satin Nickel	1	Each	1
PURA762B or PURA762SN	FSD Roller Kit - Black FSD Roller Kit - Satin Nickel	2	Each	2
PURA763B or PURA763SN	FSD Top Guide - Black FSD Top Guide - Satin Nickel	2	Each	2
PURD527TC	Intermediate Door Lock	4	Each	4
HFSDILHBK or HFSDILH or HFSDILHW	Intermediate Door Handle - Black Intermediate Door Handle - Satin Nickel Intermediate Door Handle - White	4	Each	4
SFSTR3M	8mm GRD 8.8 Tie Rod	4	3m	4
SFM4TSN	M4 S/Steel Nutsert	18	10	2
SFSCM0425	M4x25mm C/S M/C Screw	18	10	2
SFSPS28	No8x12mm P/Head S/Tap Screw	40	100	1
SFSCS0819	No8x19mm C/S S/Tap Screw	32	100	1
SWWBS	Weather Bar Stud	21	Each	21
PURGS04	Casement Vent Glass Sup.	32	Each	32
PURPK1	1mm Hinge Packer	24	Each	24
PURIDLC	PURe Int. Door Lock Cover	3	6m	3
PURMAG01B or PURMAG01SN or PURMAG01W	Magnetic Catch - Black Magnetic Catch - Satin Nickel Magnetic Catch - White	4	Each	4
SGP28X3MM	Glass Setting Block - Size 28x3mm	32	Each	32
PURSB	Shoot Bolt	8	Each	8
PURSBEG	Adjustable Shoot Bolt End Guide	8	Each	8
SPW49861	7-8mm x 38mm Sleeve	4	Each	4
SP2402CR	Door Corner Gasket	9	Pair	9
SP2396	Captive Gasket	To Suit	100m	1
SP2400	Wedge Gasket	To Suit	100m	1
SP2401	Door Gasket	To Suit	50m	1
SP2402	Meeting Stile Gasket	To Suit	50m	1
SP2403	Flipper Gasket	To Suit	50m	1
SP2653	Flipper Seal	To Suit	100m	1

NOTE: THE LISTED SCREW QUANTITIES ARE BASED UPON MAXIMUM DOOR SIZES.